

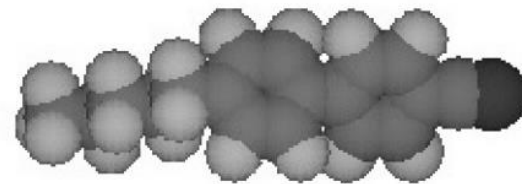
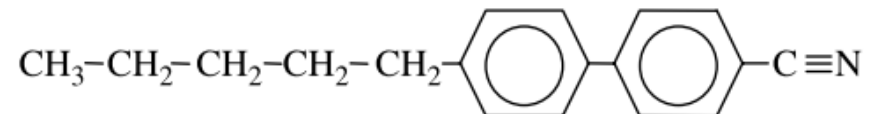
# Displays: basic LCD technology

**Liquid crystals** are **mesophases** between **crystalline solids** and **isotropic liquids**. *Calamitic* (= elongated) molecules are used in LCDs

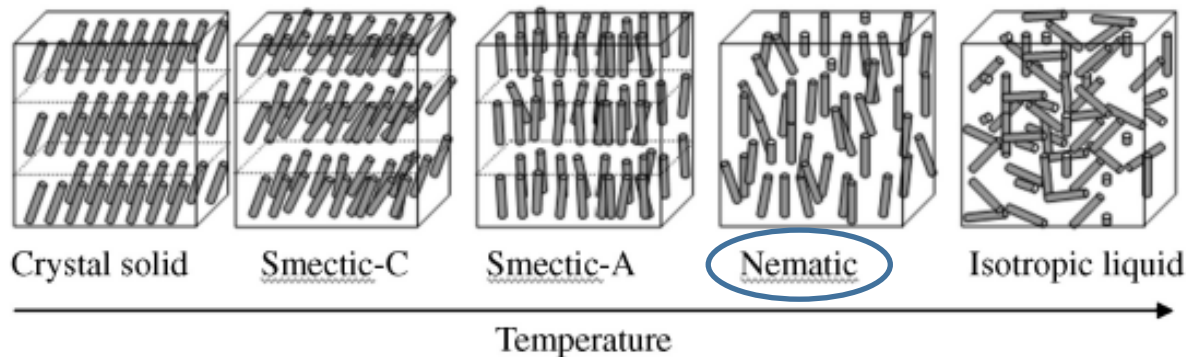
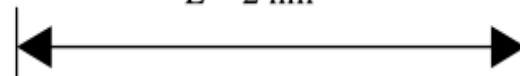
## 4-n-pentyl-4-cyano-biphenyl

The aromatic biphenyl ( $C_6H_5$ )<sub>2</sub> component is the rigid **core**, the hydrocarbon chain is the flexible **tail**.

The core favors both orientational and positional order while the tail does not. With balanced rigid and flexible parts, the molecule exhibits liquid crystal phase

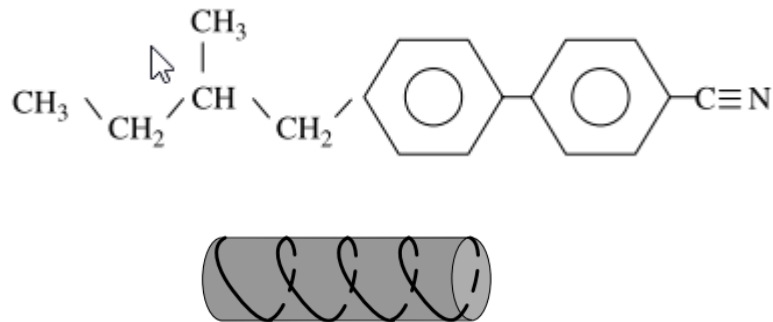


$L \sim 2 \text{ nm}$



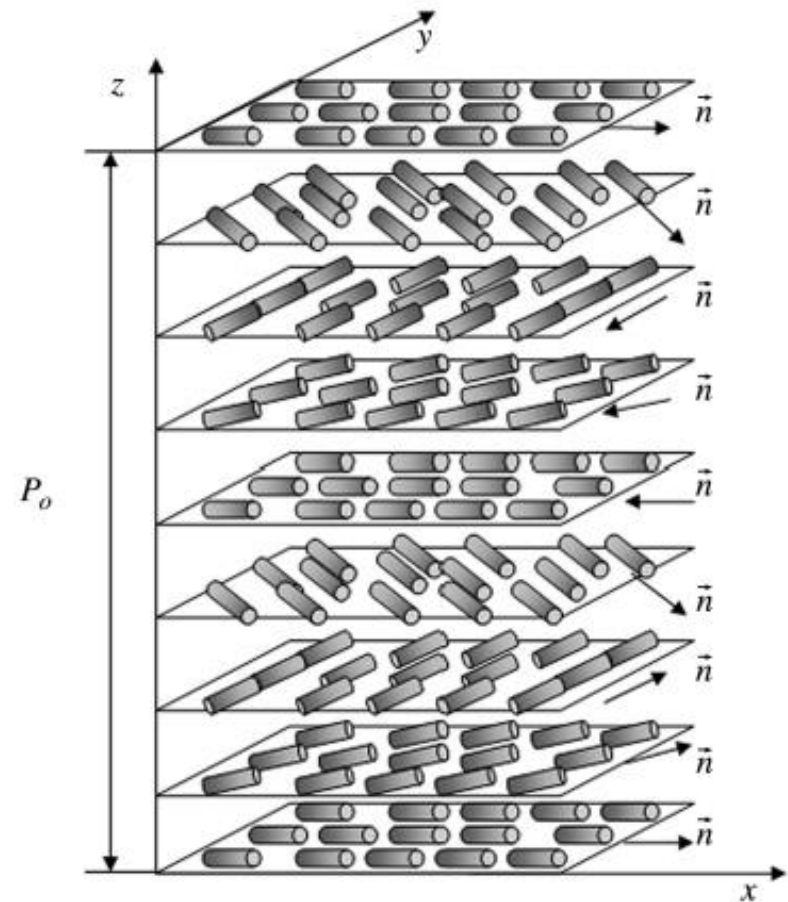
# Basic LCD technology

Longitudinally asymmetric (*chiral*) molecules can be used, which organize themselves into *cholesteric* structures



LC molecules are optically anisotropic

Light propagating through the LC layers undergoes different delays in its electric field components, and accordingly modifies its polarization

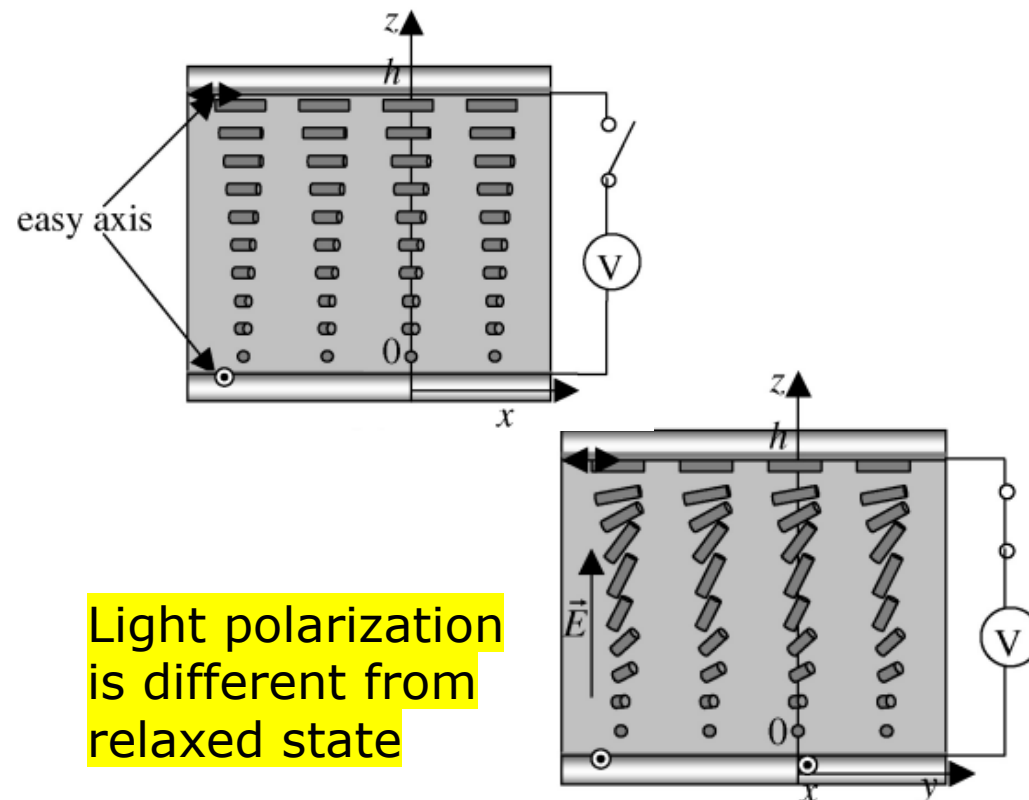


# Basic LCD technology

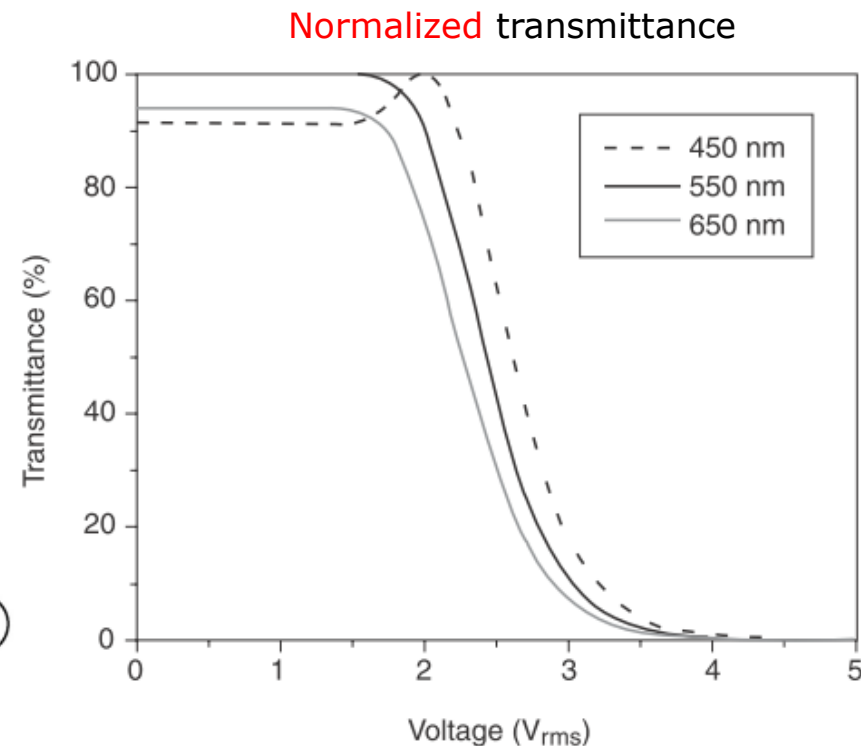
In a *twisted nematic* display the LC is anchored parallel to the cell surface by the alignment layers. The *total twist angle* is 90 deg here.

LC molecules are also electrically anisotropic

When a sufficiently high electric field is applied across the cell, the liquid crystal is tilted toward the field direction



Light polarization is different from relaxed state

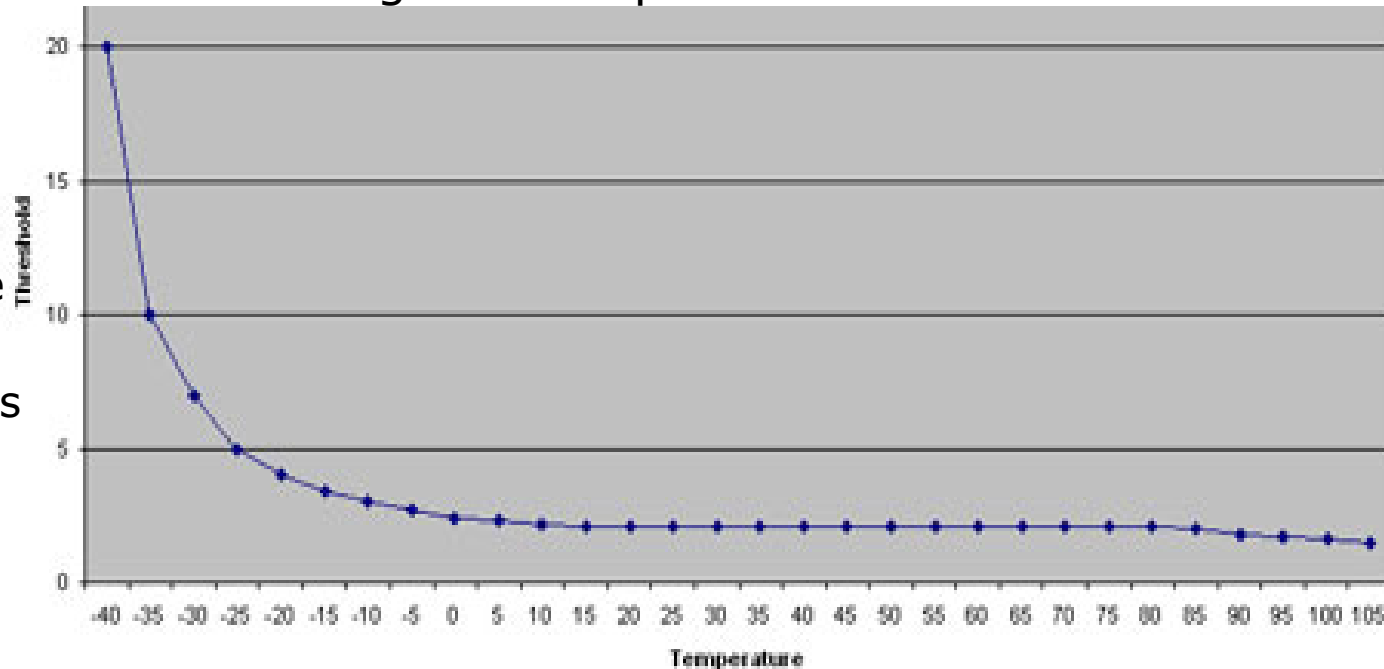


# Basic LCD technology

## Temperature effects

- LCD's will recover from brief exposure to *isotropic temperatures*.
- Temperatures above  $+100^{\circ}\text{C}$  damage the *display's* internal coatings.
- At low temperatures the display's **response time** increases due to the fluid's increased viscosity.
- Change to crystalline state does not imply permanent damage.

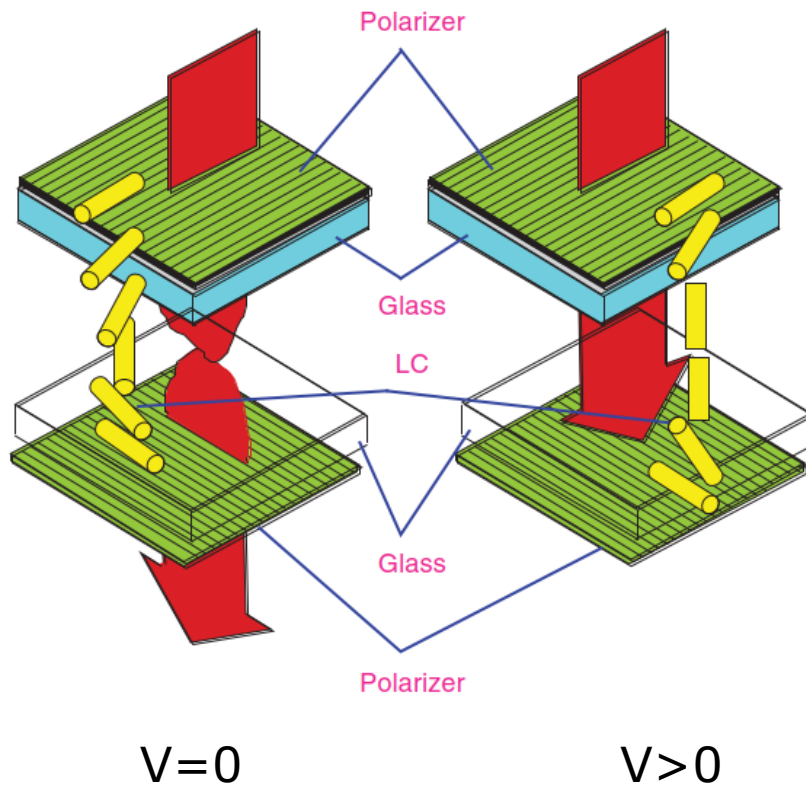
Typ. threshold voltage vs. temperature of a TN fluid



Threshold increase becomes significant below  $\sim 0^{\circ}\text{C}$  (compare to voltage values in the transmittance curves in previous slide)

# Basic LCD technology

Twisted nematic (TN),  
thin-film-transistor (TFT)  
technology



Max. overall  
transmittance:  
 **$\sim 5\%$**

90% Front polarizer  
(analyzer)

30% Front glass with  
common ITO and  
color filters

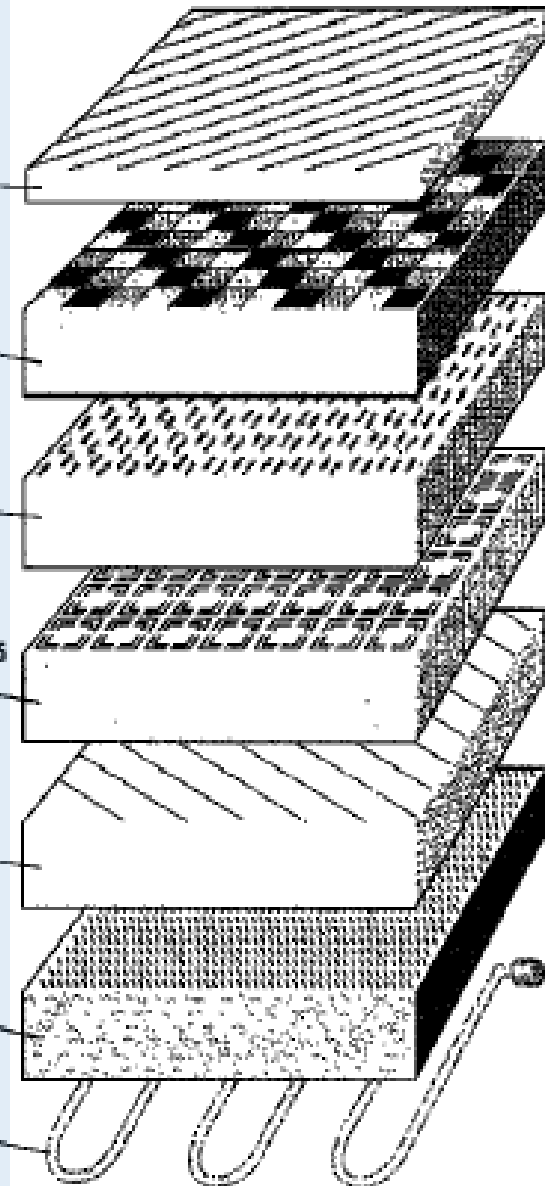
85% Liquid-crystal  
layer

60% Rear glass with  
addressing elements  
and indium tin  
oxide (ITO) pixel  
electrodes

45% Rear polarizer

70% Diffuser

(Fluorescent)  
backlight



# Basic LCD technology

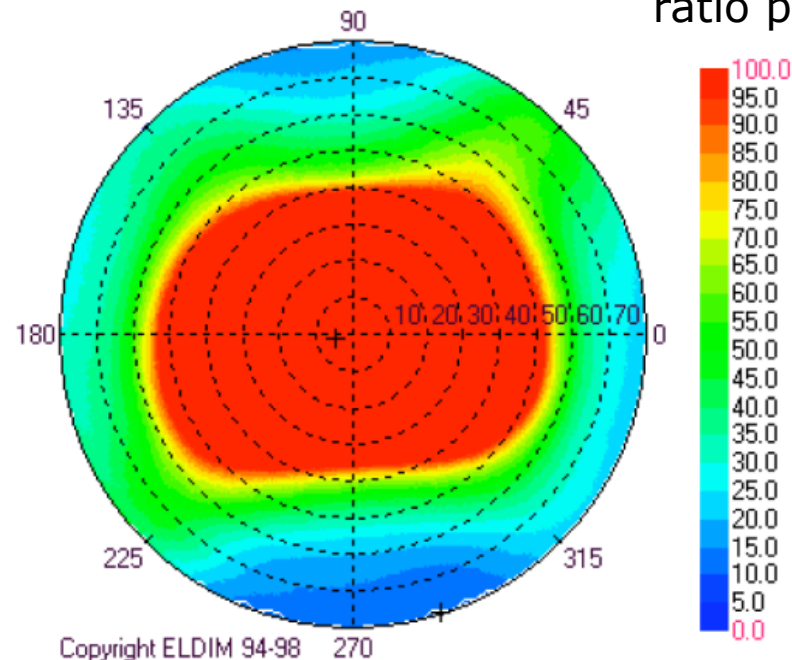
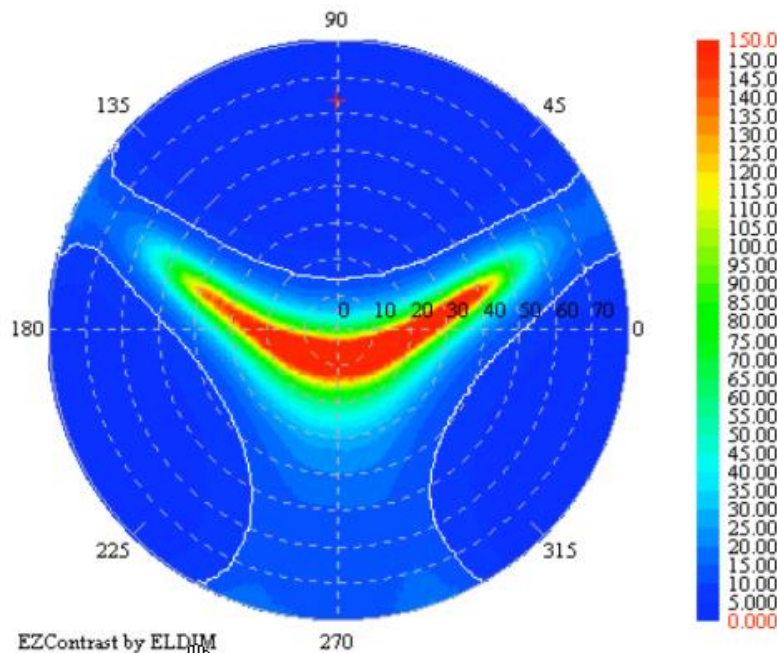
- Optical anisotropy of liquid crystals and
- Off-axis light leakage from crossed polarizers

[See 3M Website for more info on films and coatings](#)

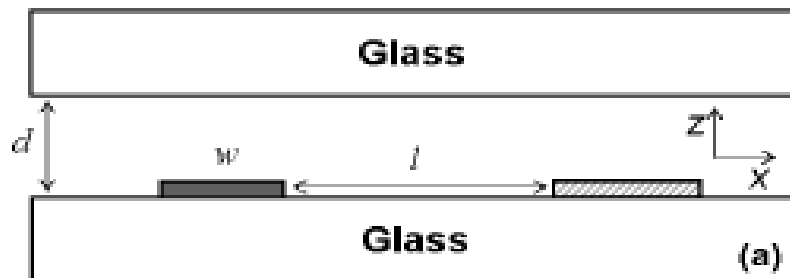
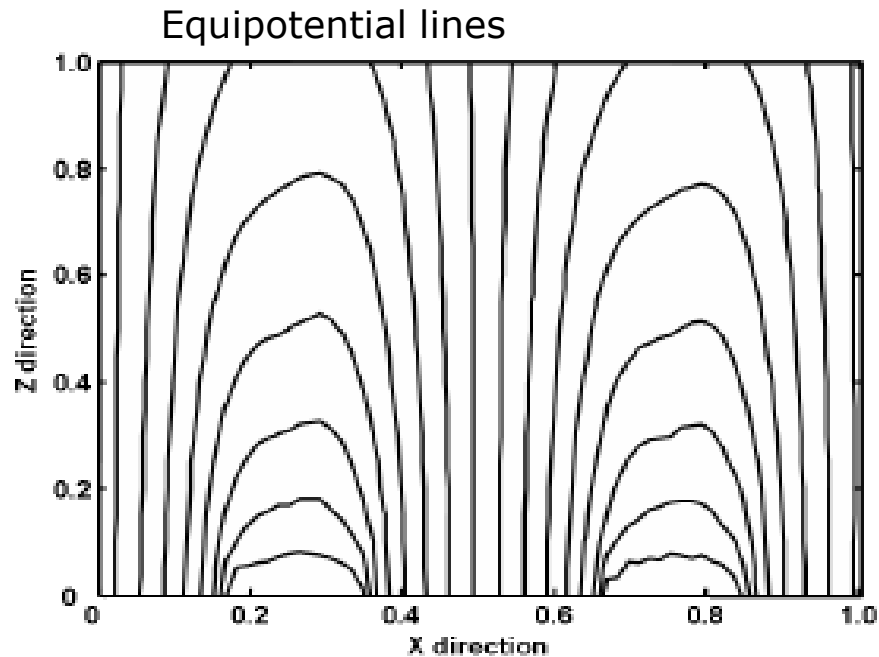
generate rapid contrast decrease in the upper direction and in the lower diagonal directions. In the lower direction the contrast remains high, but gray-scale inversion is observed (not shown)

A pair of *wide-view* films can reduce the effect

Iso-contrast-ratio plots



# IPS - LCD technology



## In-Plane-Switching

(normally black)

- thinner display
- reduced parallax error

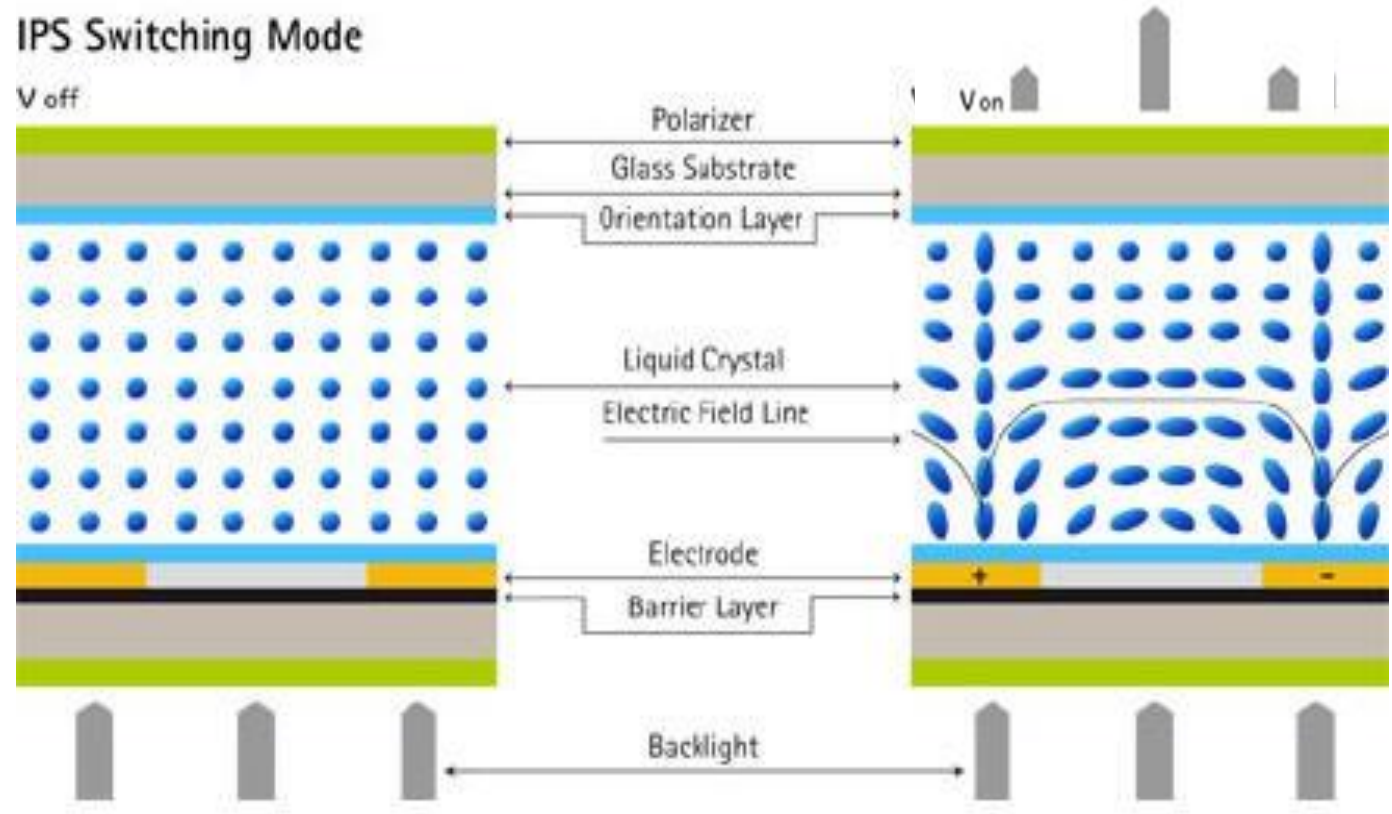


# IPS - LCD technology

analysis  
polarizer:

•

input  
polarizer:  
→

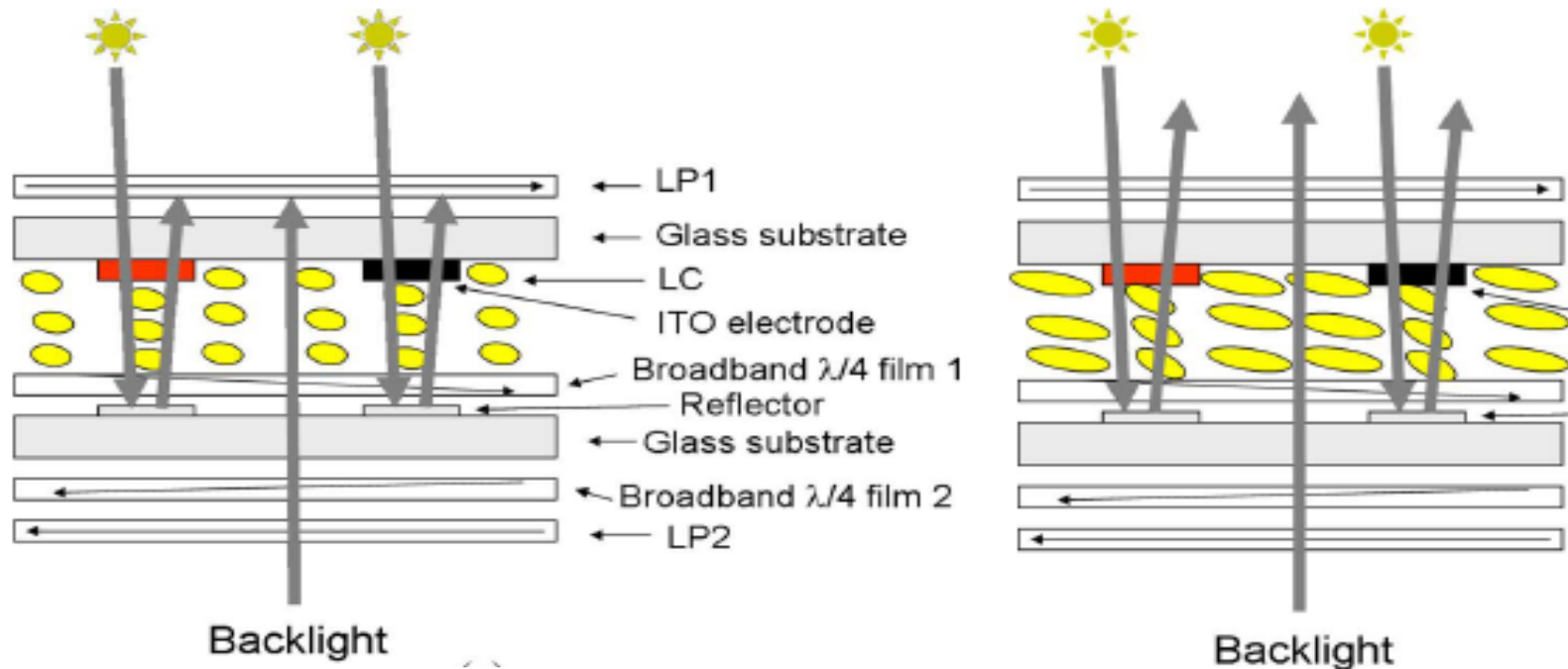


- Note light is transmitted when  $V = \text{on}$
- A **problem** with IPS: above the electrodes the electric field is unable to twist the LC → the light transmittance is lower



(Lu 2007)

## Transflective IPS

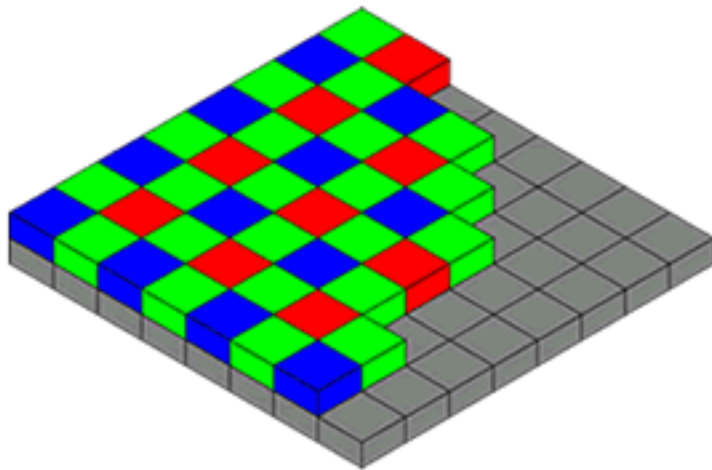


A  $\lambda/4$  filter [oriented at  $45^\circ$  it converts linear pol. to circular; then viceversa, at further  $45^\circ$ ] is traversed twice by both the back ( $1 \times 2$  filters =  $90^\circ$ ) and reflected light ( $2 \times 1$  filter =  $90^\circ$ )

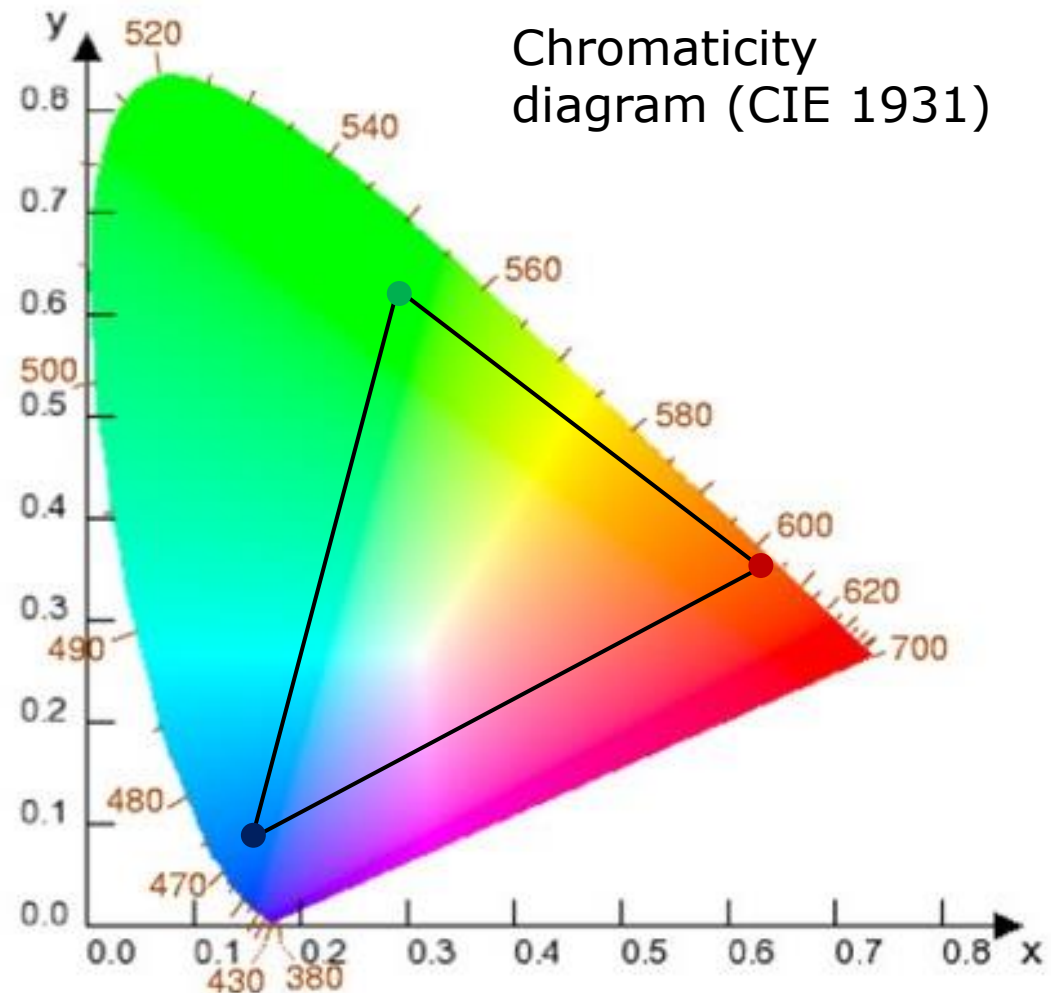
**BUT** two added filters absorb light  $\rightarrow$  without sunlight, the display looks washed-out  $\rightarrow$  needs stronger backlight  $\rightarrow$  power consumption, heat

# Colour LCDs

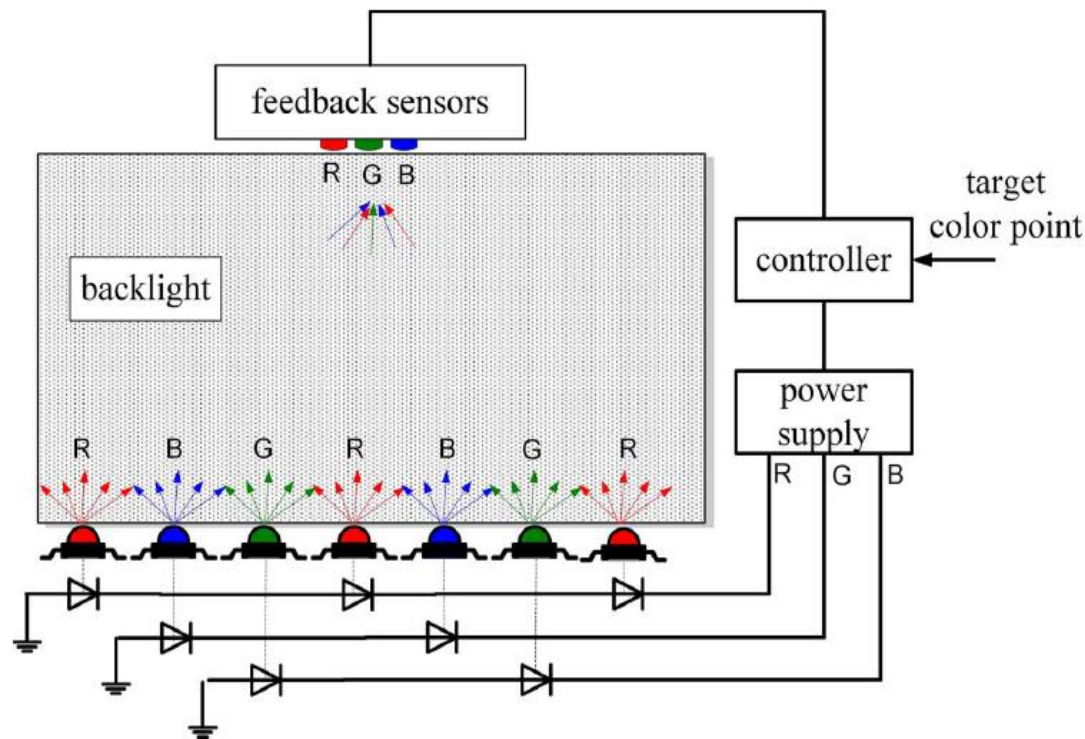
Generate colour pictures using a *Bayer filter*



[See also color.m]



# LED backlights



Necessity of white point control

## The Nobel Prize in Physics 2014



**Isamu Akasaki, Hiroshi Amano**

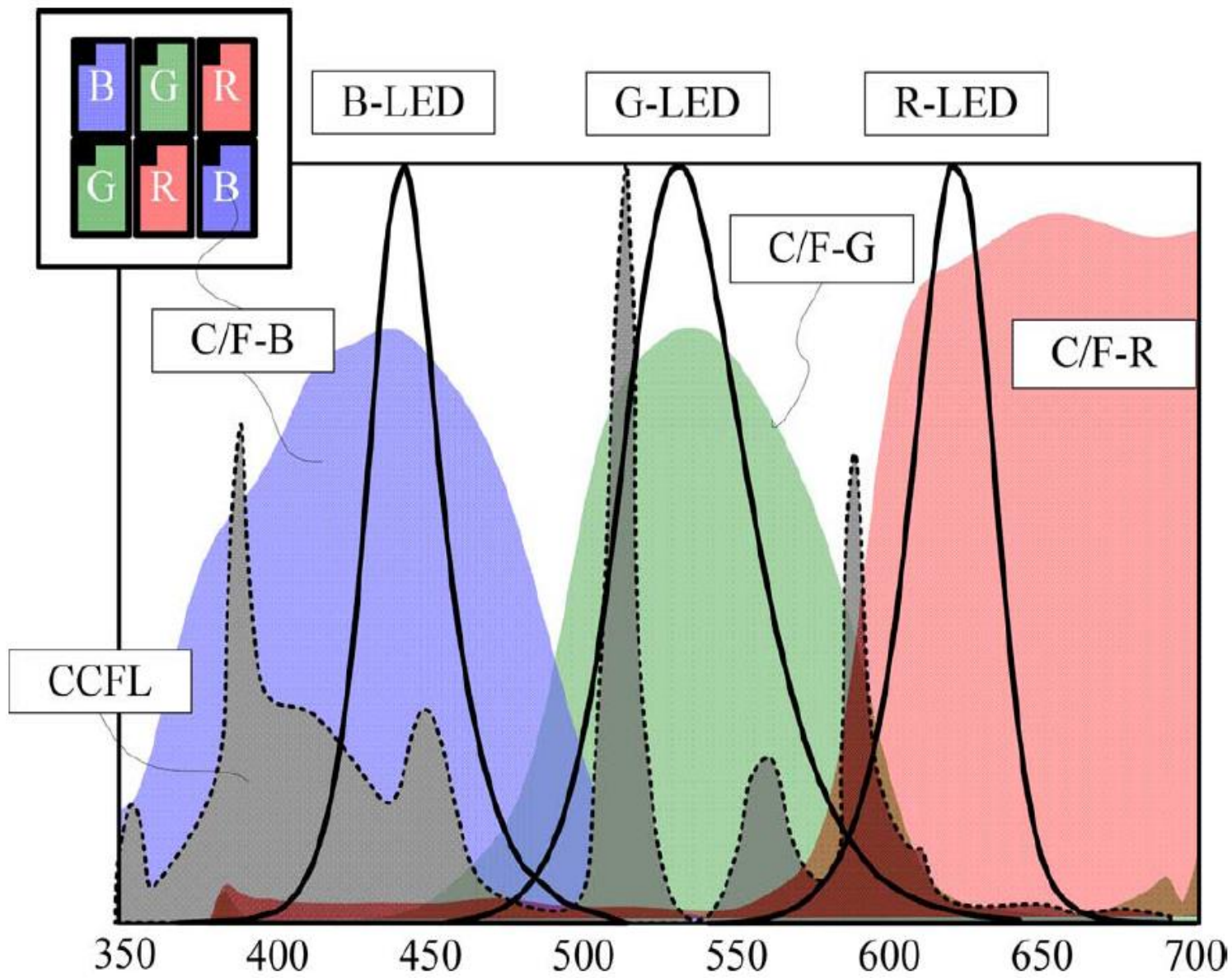
Nagoya University, Japan

**Shuji Nakamura**

Univ. of California, Santa Barbara, CA,  
USA

*"for the invention [1990] of efficient **blue light-emitting diodes** which has enabled bright and energy-saving white light sources"*

# LED backlights



LED spectra  
compared to  
Cold Cathode  
Fluorescent  
Lamp + colour  
filters



## LEDs

- can be switched fast,
- are available in all colors,
- are small,
- are environmentally friendly (??),
- operate at low voltages

NOTE: thin and strong peaks at RGB freqs. can be obtained using

**QUANTUM DOT** devices

## LED backlights

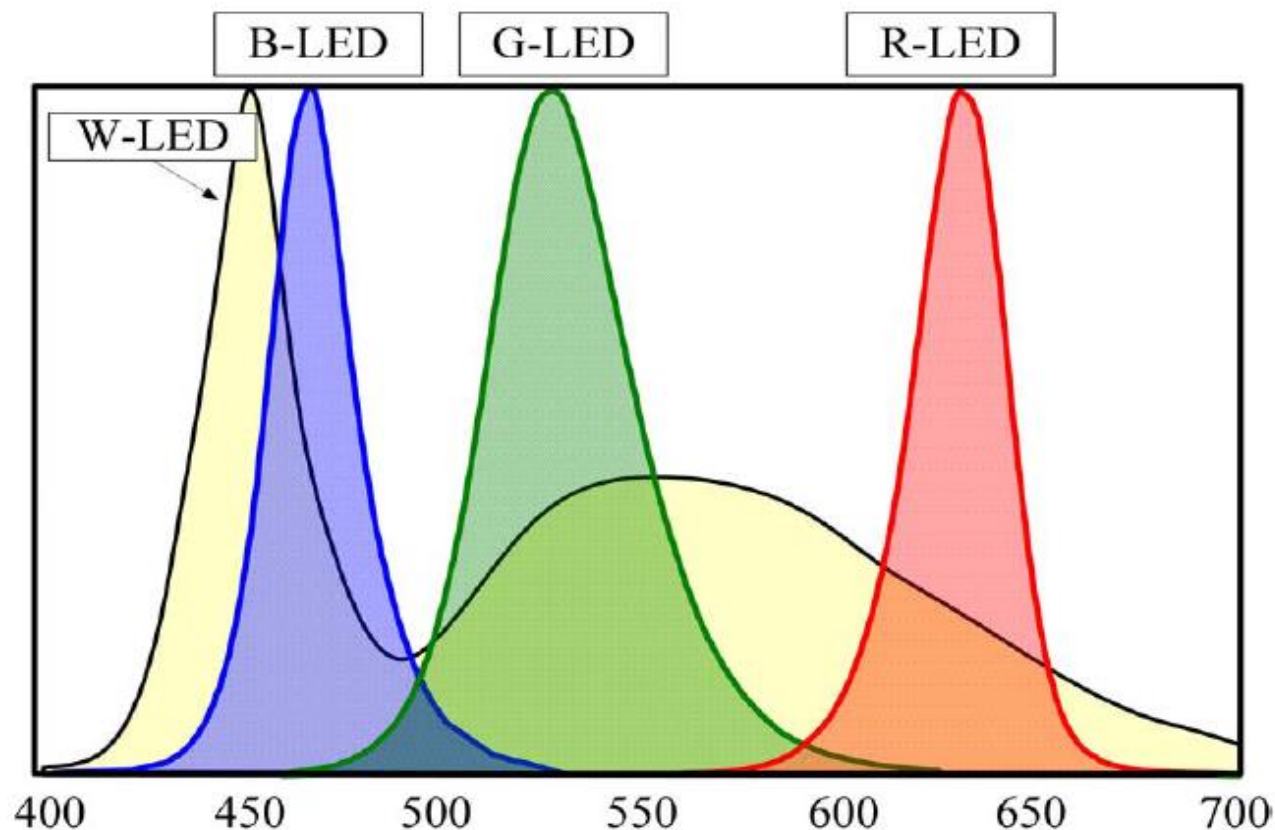
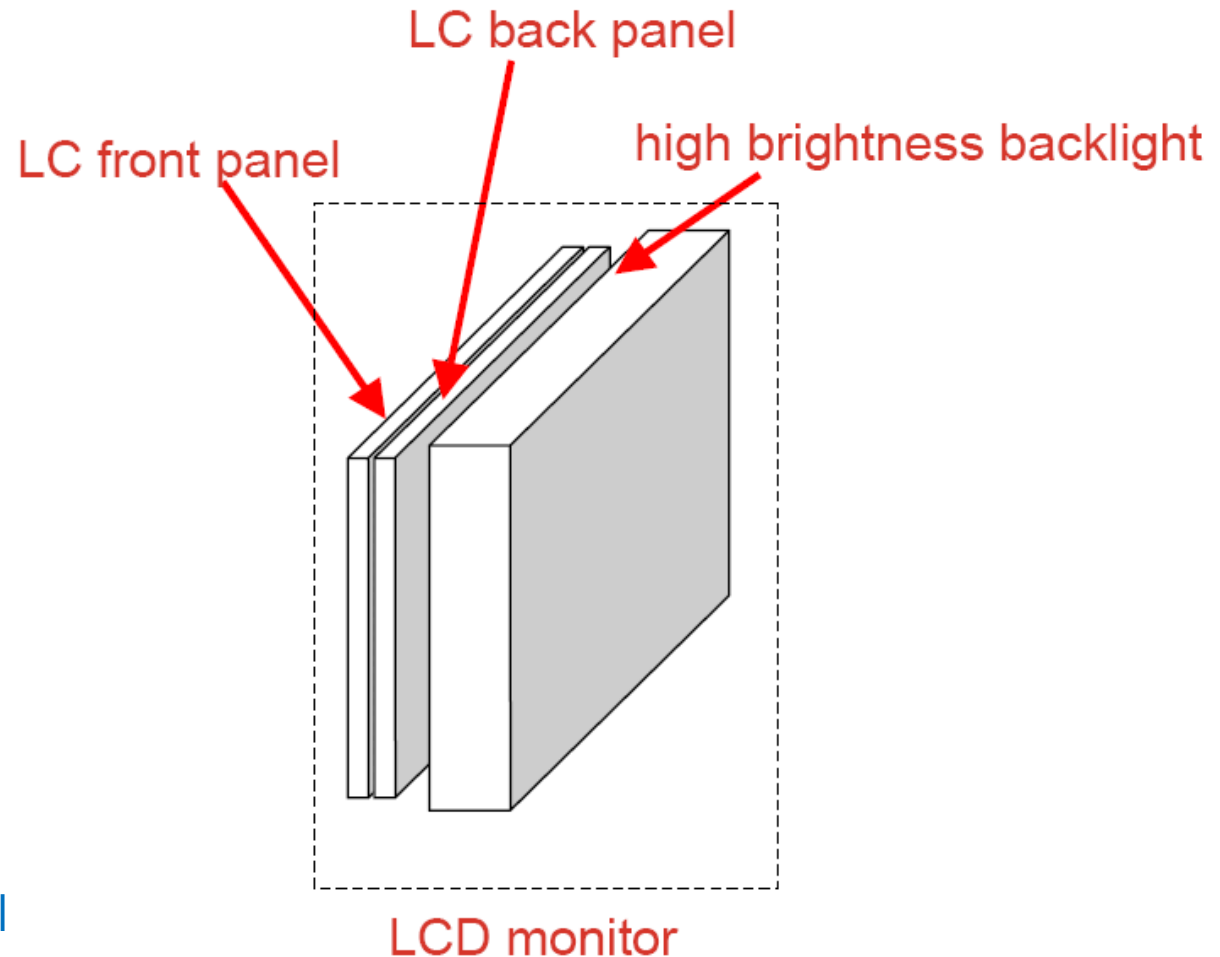


Fig. 3. Typical spectra for red, green, and blue LEDs, as used for display illumination applications. Typical wavelengths used are (dominant): 450–460 nm for blue, 520–535 nm for green, and 610–630 nm for red. Color standards often require a D65 (6500 K CCT) white point, but most displays are using higher color temperatures (9000–10000 K). The white LED consists of a blue LED, coated with a yellow (Ce-doped YAG) phosphor. Typical white points for white LEDs are in the range of 4500–9000 K.

## Dual-layer LCD

The front- and rear-polarizers of the two panels must be properly oriented!

- 8+8=16 bit images
- $T_{\max} = 2\%$   
(14%\*14%)
- $L_{\max}/L_{\min} = 90,000$   
(300:1)\*(300:1)
- Basic image processing:  $Y = \sqrt{Y} \sqrt{Y}$



2018: studies on 4k  
colour display for medical  
applications

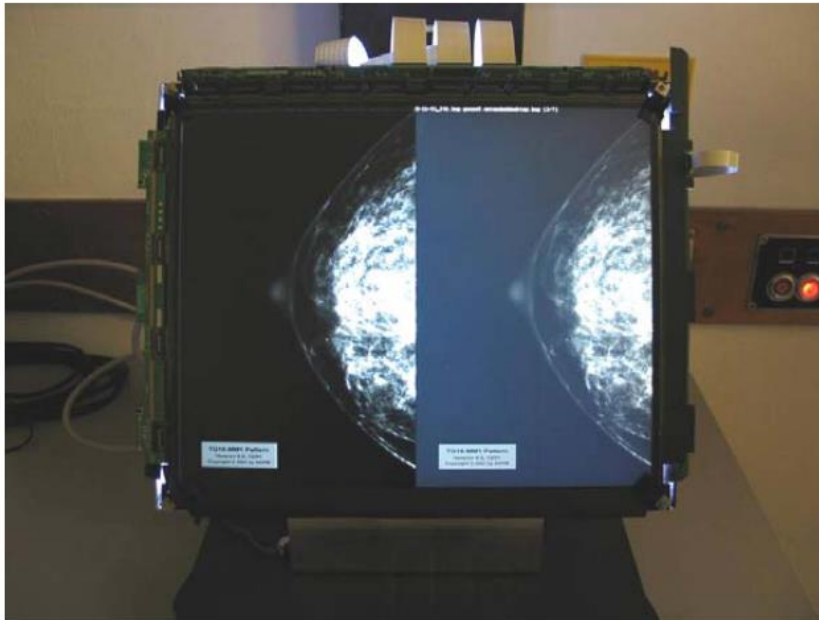


## Dual-layer LCD

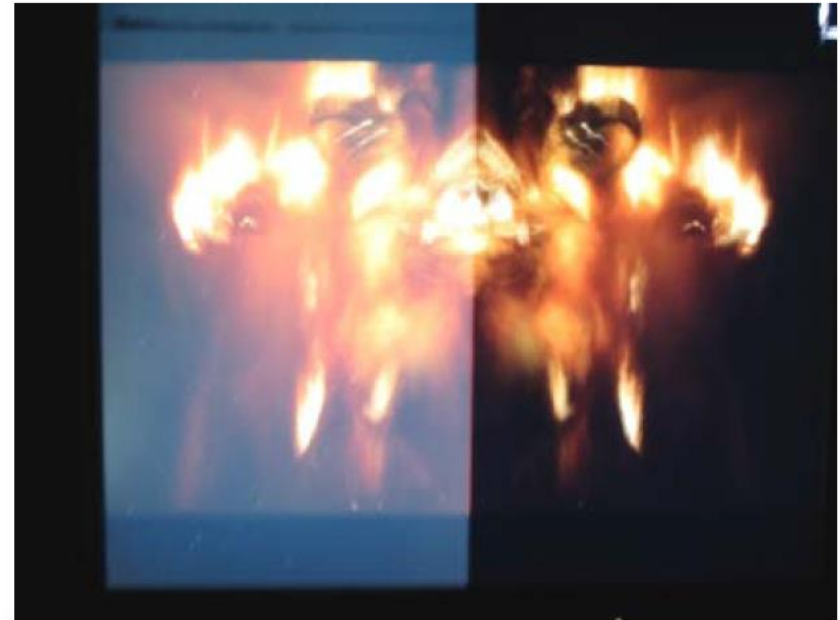
later: FIMI - Barco

**PHILIPS**

### Dual layer LCD: pictures from the screen

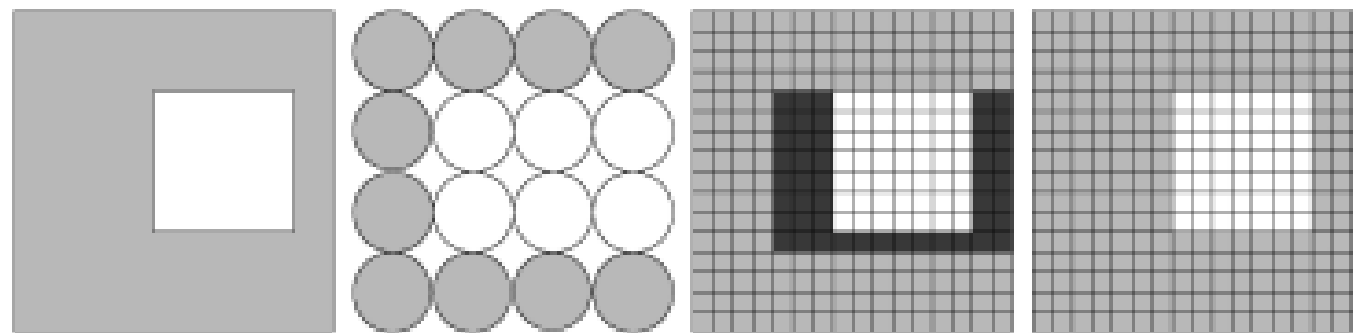
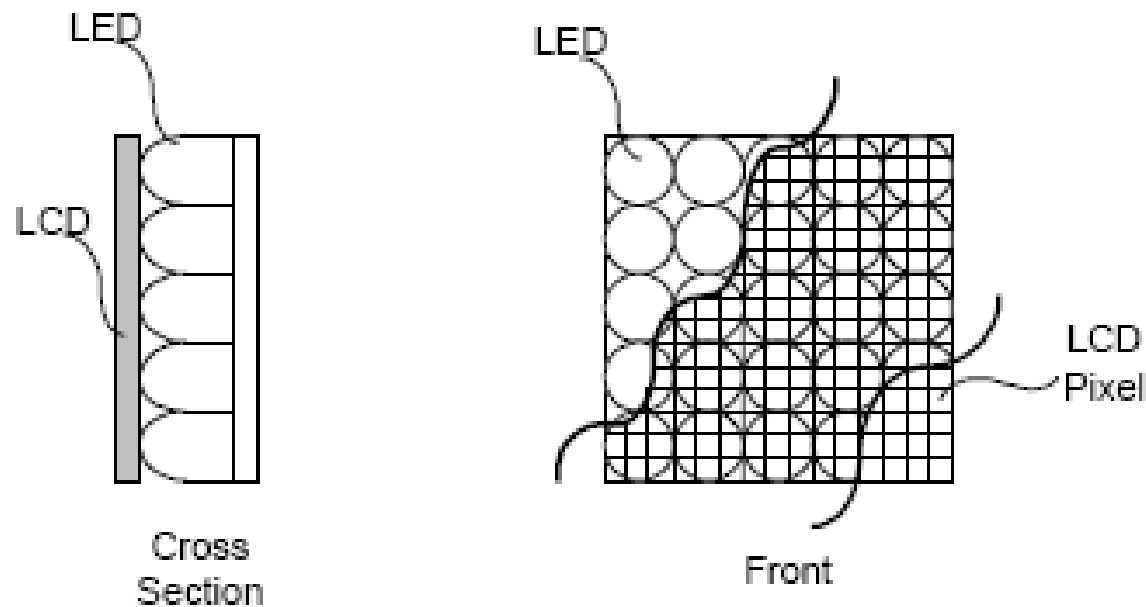


Grayscale



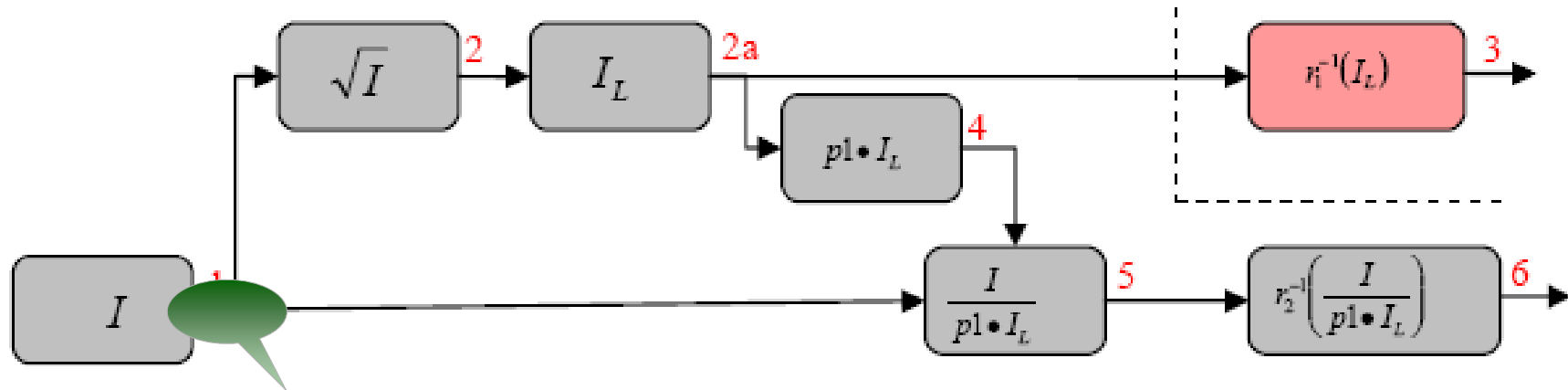
Color

# Modulated LED + LC displays

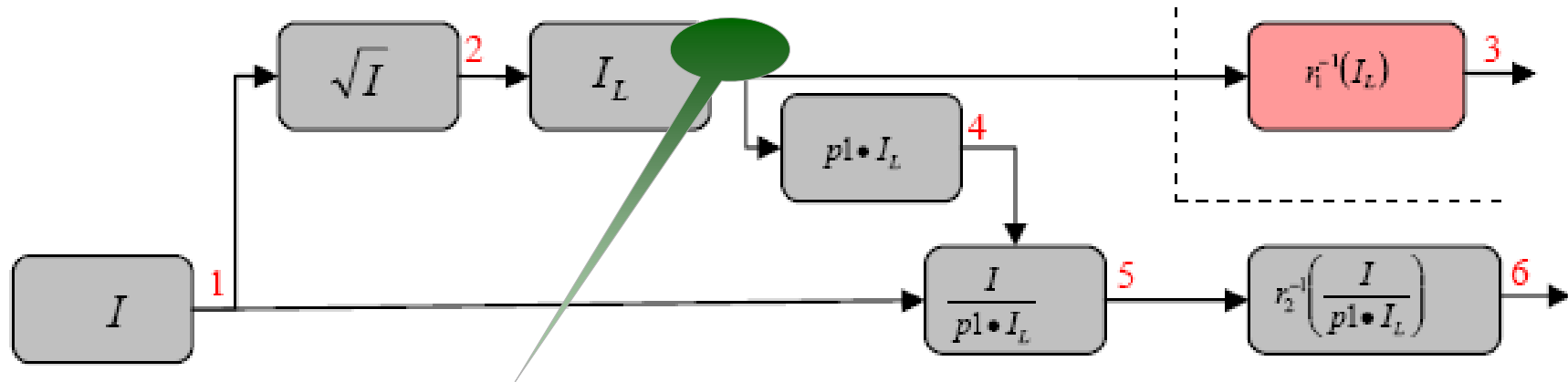


**Figure 2. Composite Formation of HDR image. From left to right: Desired image, LED setting, LCD panel setting and final HDR image.**

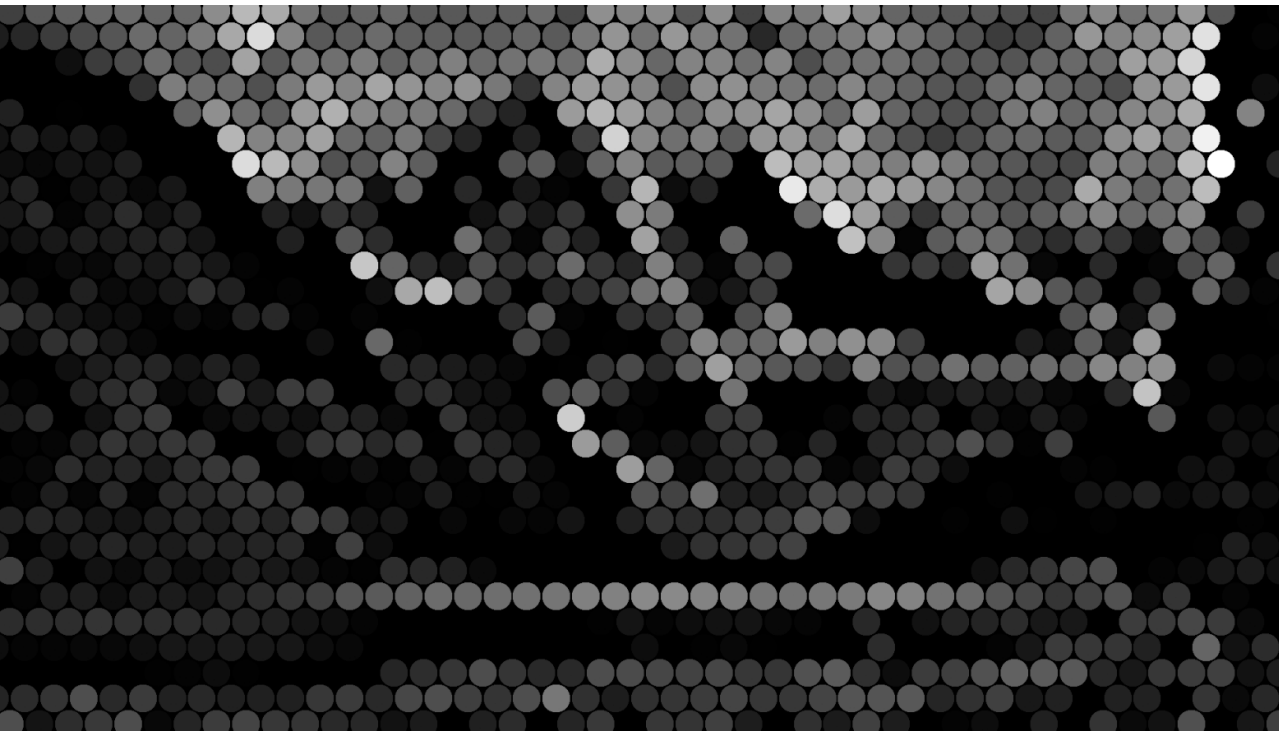
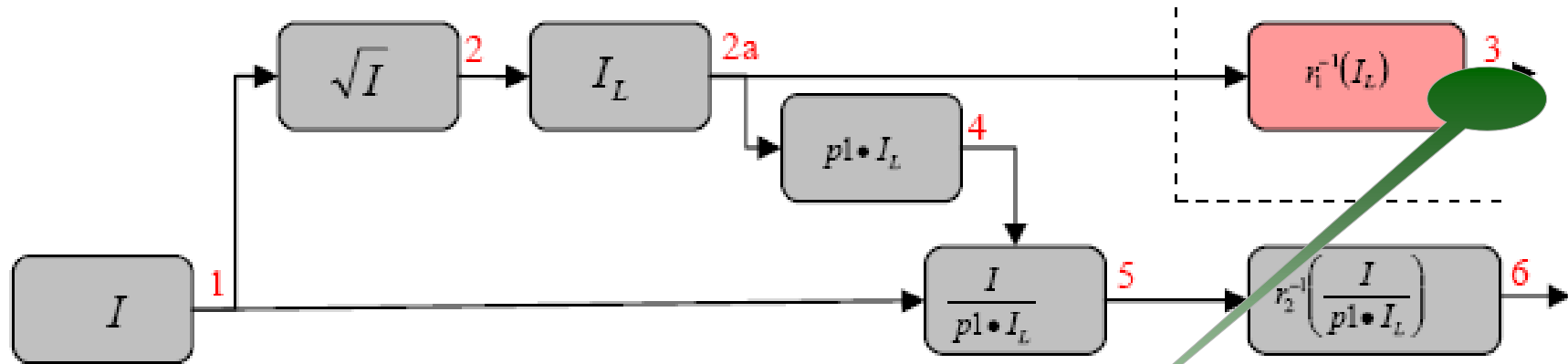
# Modulated LED + LC displays



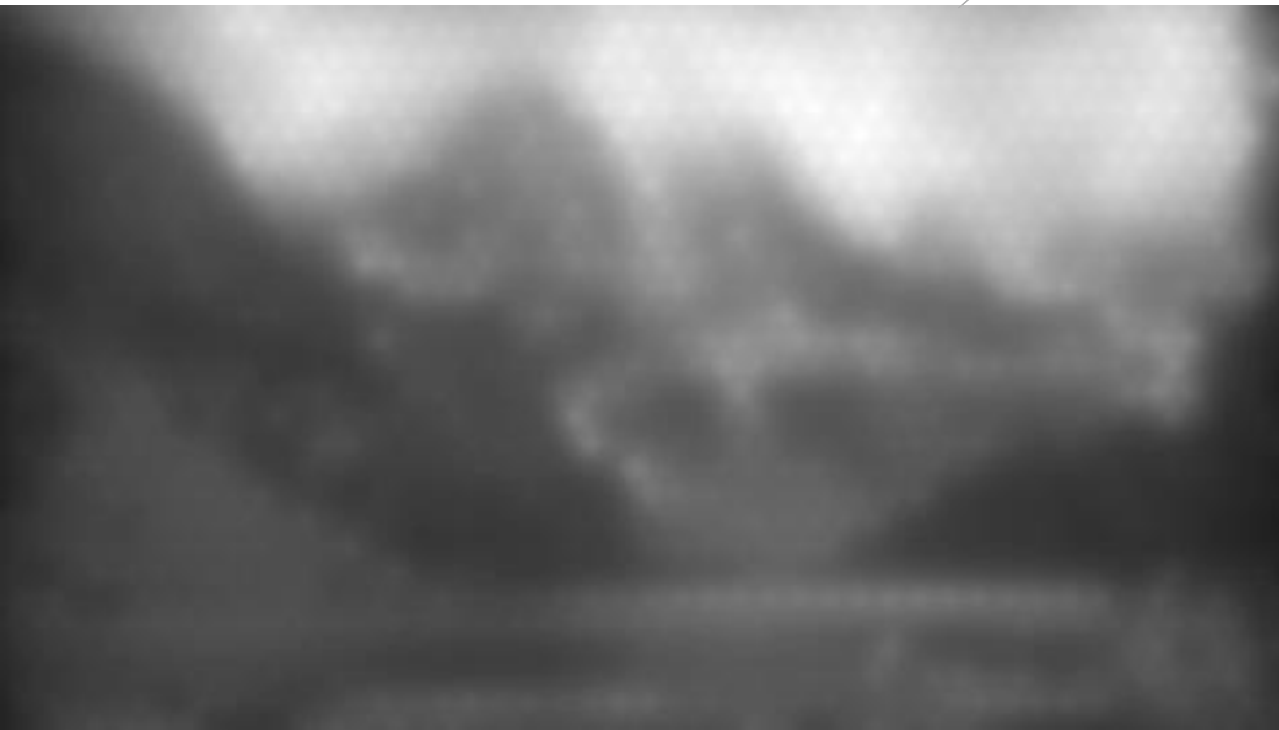
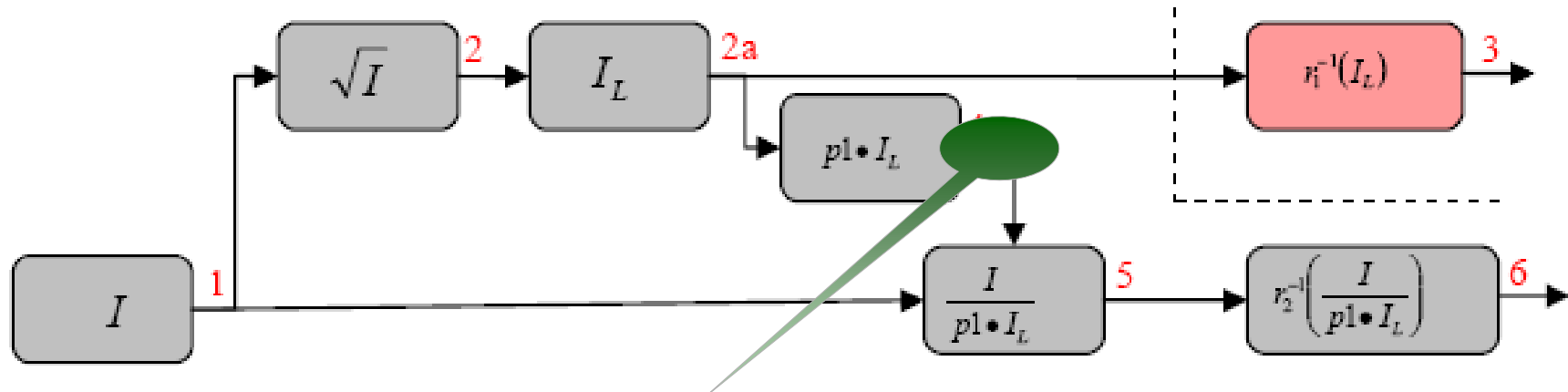
# Modulated LED + LC displays



# Modulated LED + LC displays

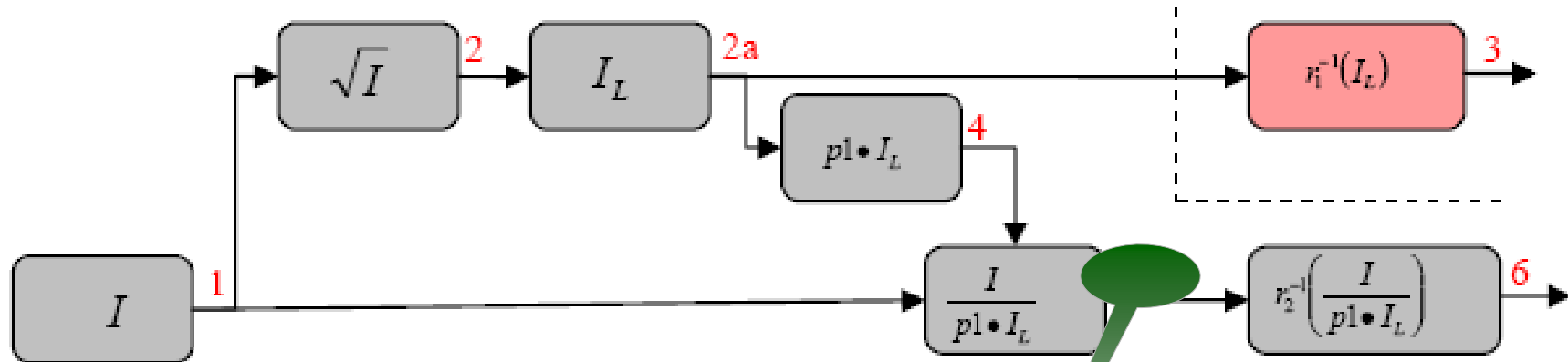


# Modulated LED + LC displays





# Modulated LED + LC displays



# Modulated LED + LC displays

Prototypes and professional / hi-range-consumer products:

## Dolby prototype 2014

- 1380 2.5Watt LEDs on hexagonal closepacking matrix, 256 lum. steps
- LCD panel: 37", 250:1 simultaneous contrast, 1920 × 1080 resolution
- White box at center third of screen: max. measured lum. 4760 cd/m<sup>2</sup>
- Black image: min. luminance is «zero».

**Mini-LED local dimming** has similar technology

- 2023 Hisense 85": 5,184 LED, max.lum. 2500 cd/m<sup>2</sup>
- note: dimming used also in edge-lit panels

**MicroLED** displays **do NOT** use LC panels  
→ see later

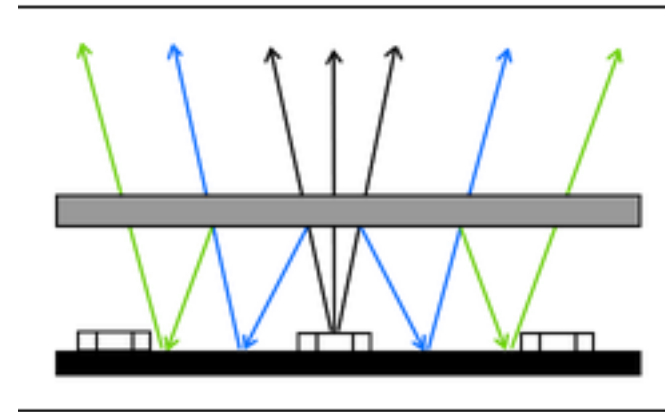


Fig. 1 Light leakage.

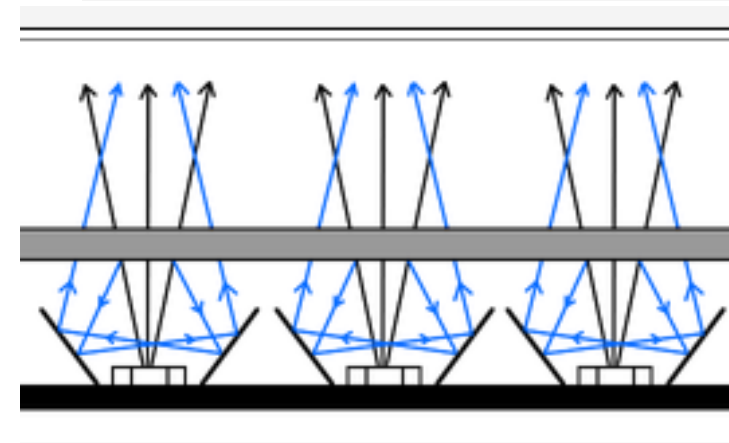


Fig. 2 LED reflectors schematic.

## Quantum dot displays

17 JANUARY 2013 | VOL 493 | NATURE | 283

Live from your living room, in super-saturated colour: it's the quantum-dot TV! Researchers working with nanoscale fluorescent particles called quantum dots have long predicted groundbreaking achievements, such as ultra-efficient light-emitting diodes (LEDs) and solar cells, but the technology has found mainly niche applications. That could change with the announcement last week that QD Vision, based in Lexington, Massachusetts, would supply Sony Corporation of Tokyo with quantum dots for flat-screen televisions that will transmit more richly coloured images than other TVs on the market.

Demand for quantum-dot displays, say industry watchers, could benefit quantum-dot companies, bring down the price of these nanomaterials and boost other applications that have stalled. "Displays are a potential market that could help quantum-dot companies find traction," says Jonathan Melnick, an analyst at Lux Research in Boston, Massachusetts.

Quantum dots are crystals about 10 nanometres in diameter, made from a semiconductor material, commonly cadmium selenide. They are so tiny that their shape and size affect the quantum properties of their electrons, in particular their energy gap — the energy needed to kick electrons into a higher-energy band — which determines the colour of light that the material can emit. Whereas a bulk

semiconductor is limited to emitting a single colour of light, researchers can tune the precise colour a quantum dot will absorb and re-emit by tailoring its size.

Discovered in 1981, quantum dots did not find applications until 2002. That was when the Quantum Dot Corporation of Hayward, California, began selling them to cell biologists, who prize them as fluorescent imaging labels for proteins and other biological molecules. As recently as 2010, the biomedical sector was responsible for US\$48 million of \$67 million in total quantum-dot revenues, according to BCC Research of Wellesley, Massachusetts.

Quantum dots have shown promise for electronics, too — for example in solar cells, in which a mix of quantum dots tuned to absorb different wavelengths of light could capture more of the energy in the solar spectrum. But one hurdle to their exploitation was their temperature sensitivity. Near the backlight of a liquid-crystal display (LCD), for example, temperatures can be around 100 °C. At this temperature, the dots lose efficiency and up to half

# Quantum dot displays

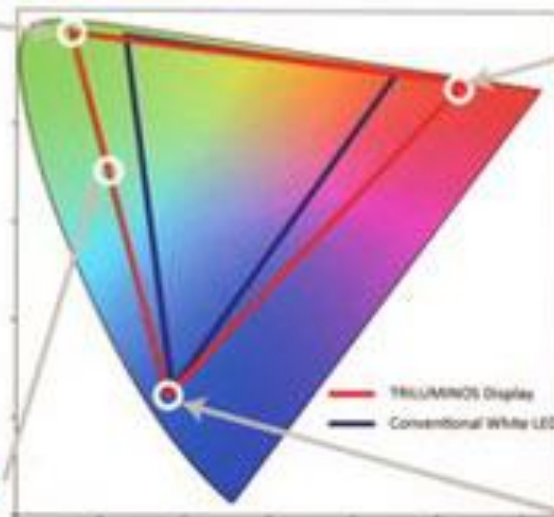


**GREEN**

**RED**

**EMERALD GREEN**

**BLUE**

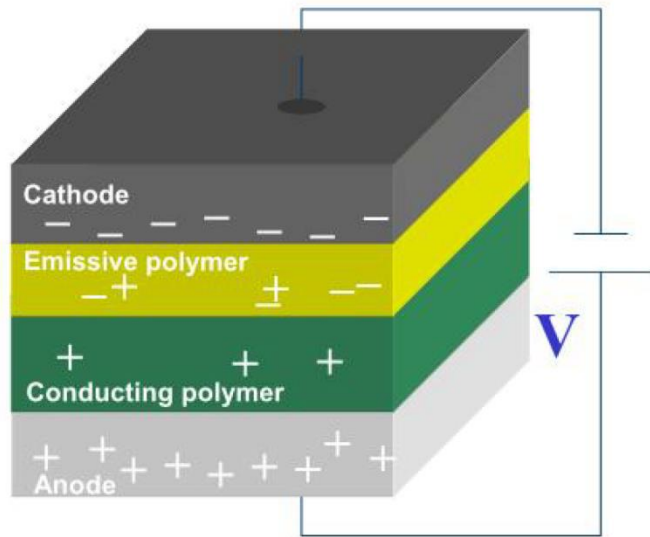


→  
QuantumDot\_  
Spectrum18





# OLED Device Operation Principles



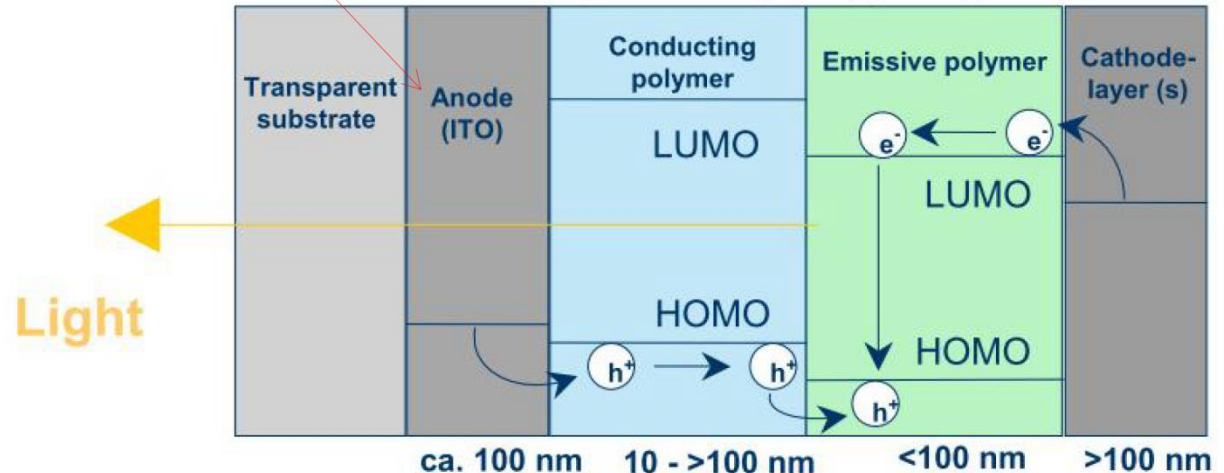
**OLEDs rely on organic materials (polymers or small molecules) that give off light when tweaked with an electrical current**

- Electrons injected from cathode
- Holes injected from anode
- Transport and radiative recombination of electron hole pairs at the emissive polymer

Indium Tin Oxide

HOMO: highest occupied molecular orbital  
LUMO: lowest unoccupied molecular orbital

## OLED device operation (energy diagram)





What is the Retina Display. Awesome text, awesome images, and awesome video." -- Apple CEO Steve Jobs  
iPhone 4's new screen, Apple Worldwide Developers Conference, June 7 2010

### iPhone 8+ (2017) [last IPS LCD]

5.5 in, 1920 x 1080 (16:9), 401 ppi  
1300:1 contrast ratio  
625 cd/m2 max brightness

### ----- OLED displays -----

#### iPhone X (2017)

5.8 in, 2436 x 1125 (19.5:9), 458 ppi  
1M:1 contrast [disregarding diffuse-reflected ambient light]

#### iPhone 15 Pro Max (2023)

6.7 in, 2796 x 1290 (19.5:9), 460 ppi  
1600 cd/m2 peak brightness, 2000 cd/m2 (High Brightness Mode HBM),  
2M:1 contrast,  
120Hz, HDR10, Dolby Vision

#### [ Back cameras:

3: main, wide, tele x5 with prisms  
1: ToF (with LiDAR scanner) ]

### For VR headsets: (Oculus) Meta Quest 3 (LCD) – May23, rem. updating Oct

No specs about resolution or refresh rate were revealed, but we could expect a resolution of **4,128 by 2,208** pixels (2,064 by 2,208 per eye). The refresh rate will almost certainly start at 120Hz out of the box, but we'd not be surprised if the Quest 3 pushed to 144Hz

**Mixed-reality** with color passthrough, which means you can see the real world around you in full color through the headset, rather than in monochrome as is the case with Sony's PlayStation PSVR 2.

No eye-tracking, i.e. no PSVR 2 foveated rendering for the things you're focused on and lowering the fidelity in peripheral vision to reduce the strain on the GPU.



# MicroLED displays

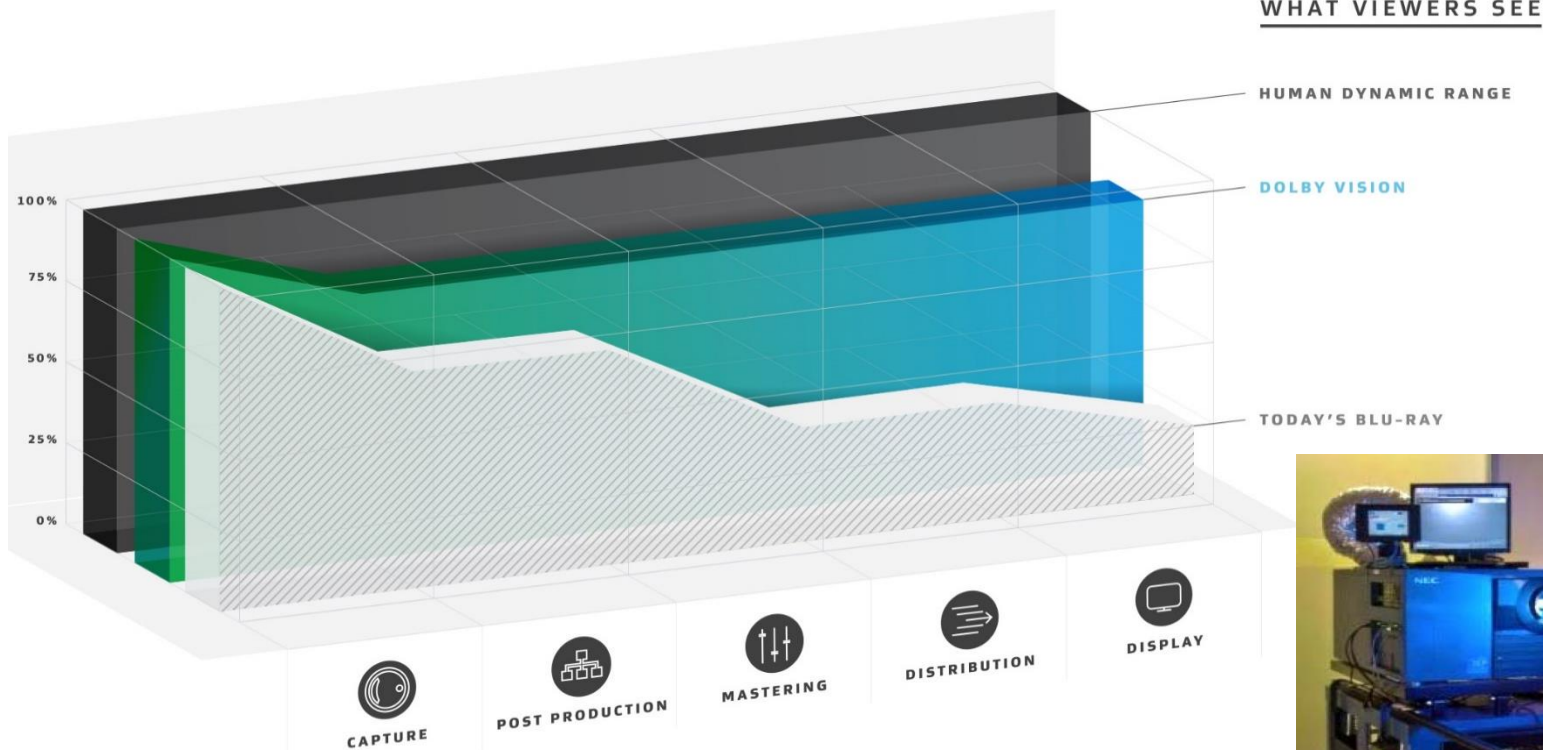
Strongest competitor for OLED for large displays

See z04\_MicroLED xxxxx

# More colour, more contrast

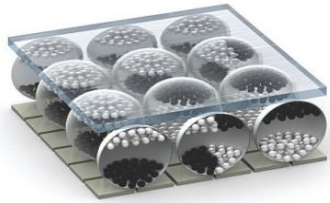
## Dolby Vision approach

<https://www.dolby.com/technologies/dolby-vision/>



→ Dolby16\_UnifiedApproach.pdf  
→ HDR10\_Ecosystem.pdf

Figure 1 - Experimental HDR Display



### ELECTROPHORETIC PIXEL

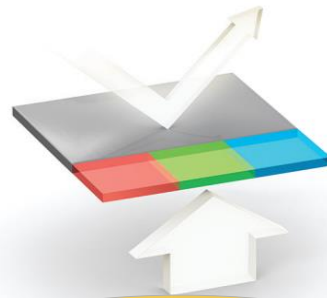
Black and white pigment particles with opposite charges migrate inside capsules, depending on the applied voltage.

**PRO** Is simple to produce.

**CON** Slow switching limits video capability; full color is dim.

**WHO** E Ink

**STATUS** Available now



### 3QI MULTIMODE

This LCD variant both reflects and transmits light.

**PRO** Consumes minimal power and is visible indoors and out.

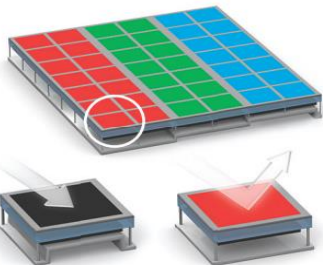
**CON** Brightness and color saturation are both compromised.

**WHO** Pixel Qi

**STATUS** Expected to ship this year

**More...**  
(as per predictions made in 2010)

→ e-ink.pdf  
→ electrowetting.pdf



### MIRASOL

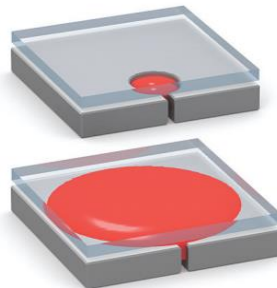
A MEMS device moves a membrane to and from a stack of optical films, changing the wavelength of the light reflected.

**PRO** Has crisp, fast video, low power consumption, and visibility in sunlight.

**CON** Is expensive to produce; white is a challenge.

**WHO** Qualcomm

**STATUS** Available in small screen sizes



### ELECTROFLUIDIC PIXELS

Voltage pulls an inklike fluid out of a small reservoir and into view.

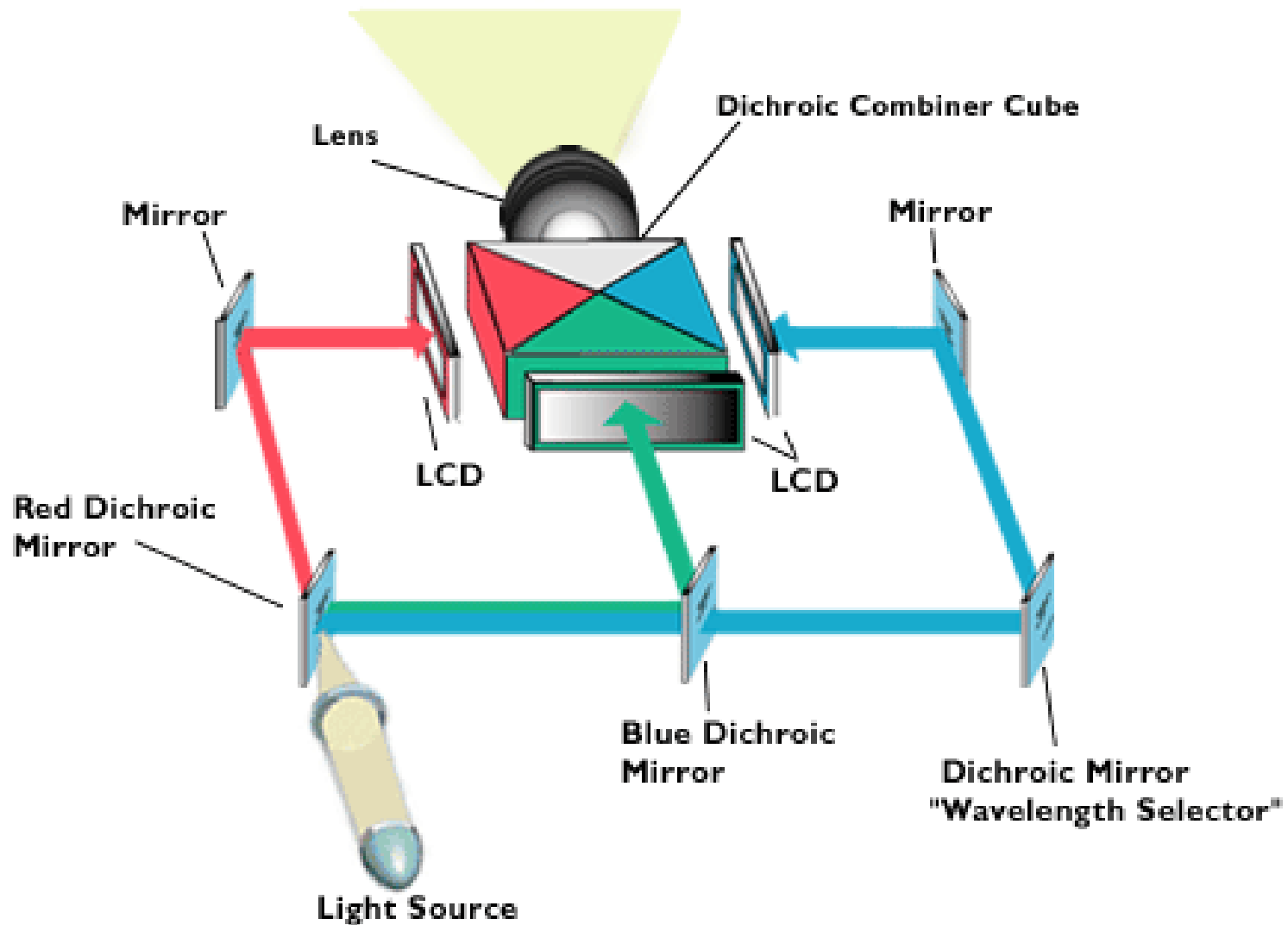
**PRO** Materials and mechanism are similar to ink on paper; switches fast enough for video.

**CON** Coming late to the race.

**WHO** Gamma-Dynamics/University of Cincinnati

**STATUS** In laboratory

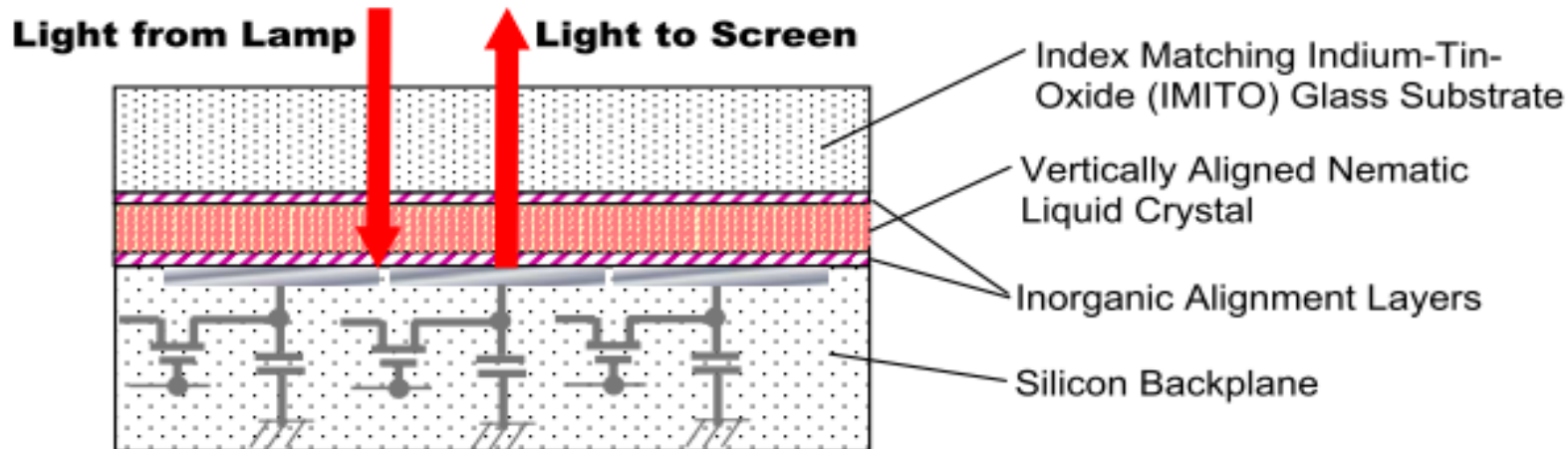
# Projectors: LCD





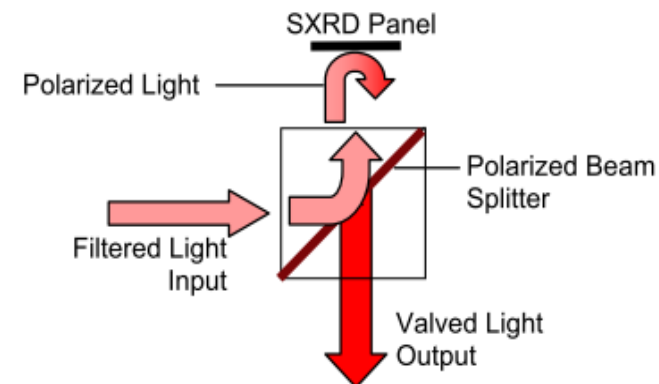
## Projectors: LCoS

Liquid Crystal on Silicon  
(Sony: SXRD, Silicon X-tal **Reflective** Display)

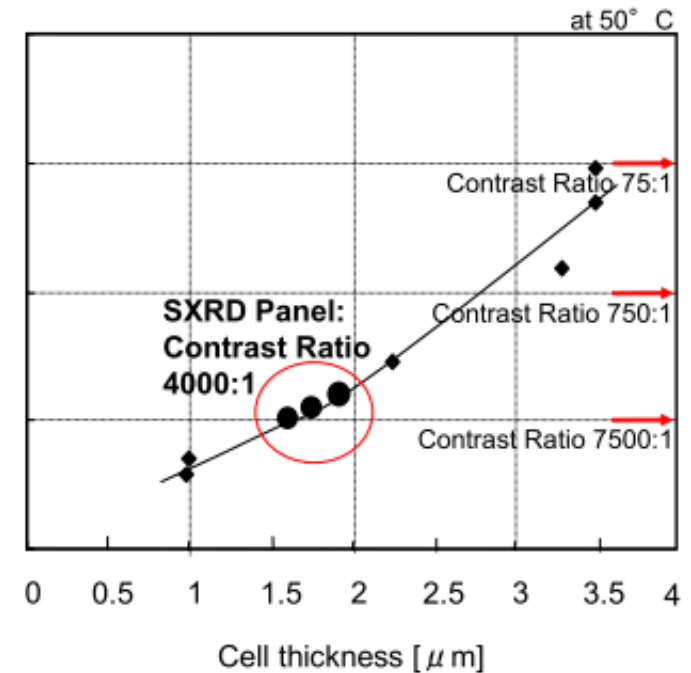
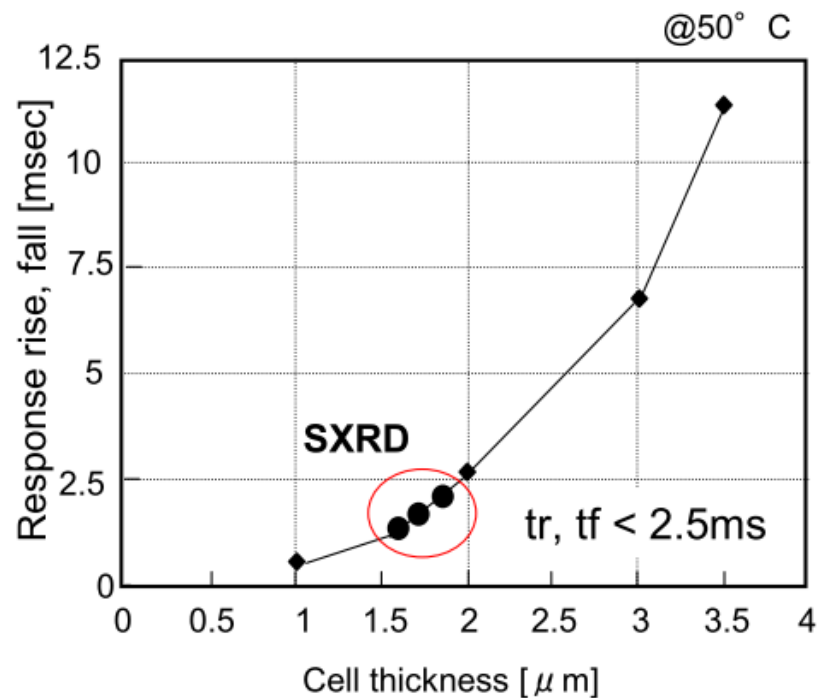
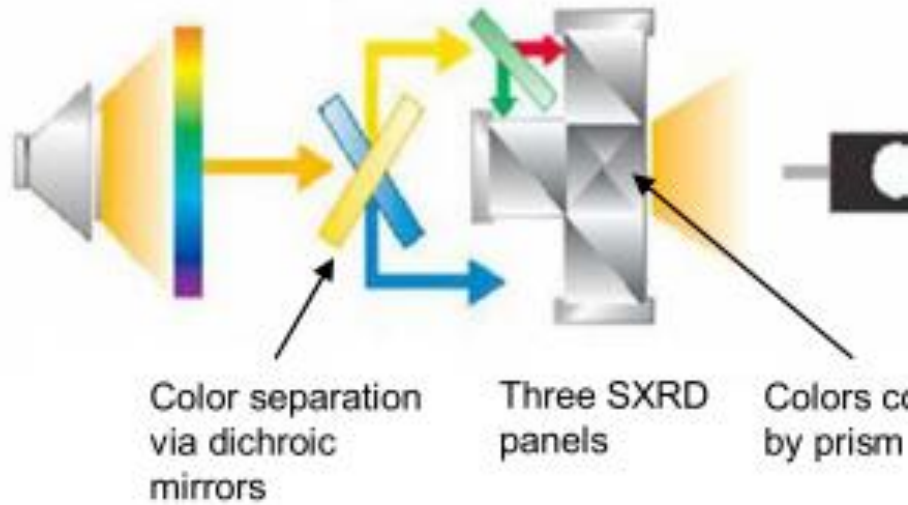


*In the SXRD panel, light from the lamp enters through the glass substrate at the top, passes through the Liquid Crystal layer, reflects off the mirrored surface of the Silicon backplane, then passes out through the Liquid Crystal, toward the screen.*

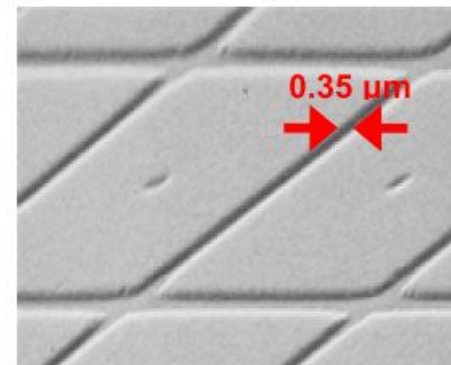
- Polarization is managed by splitters → no films on the LC
- LC is traversed twice by light → can be thin → fast
- High aperture ratio → efficient



# Projectors: LCoS



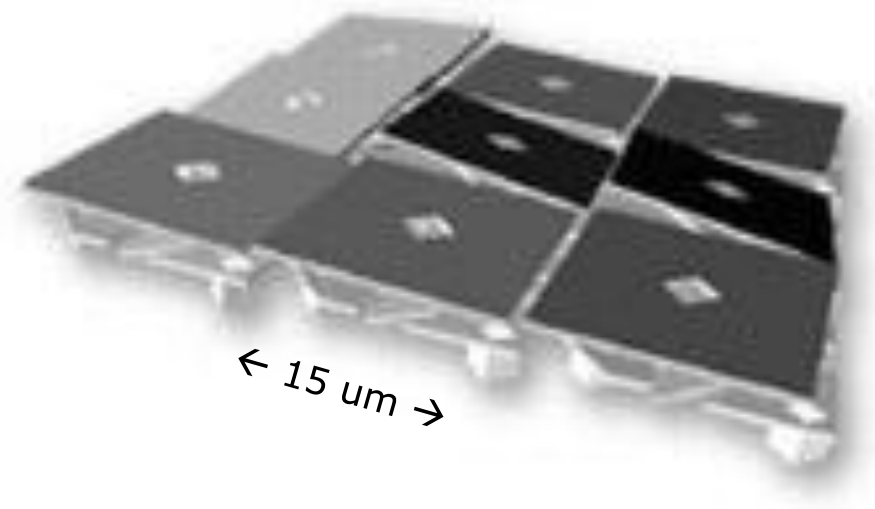
Note (like dual layer): CR forward = CR backward =  $0.9/0.2=4.5$ ; CR total =  $0.81/0.04=20$ .



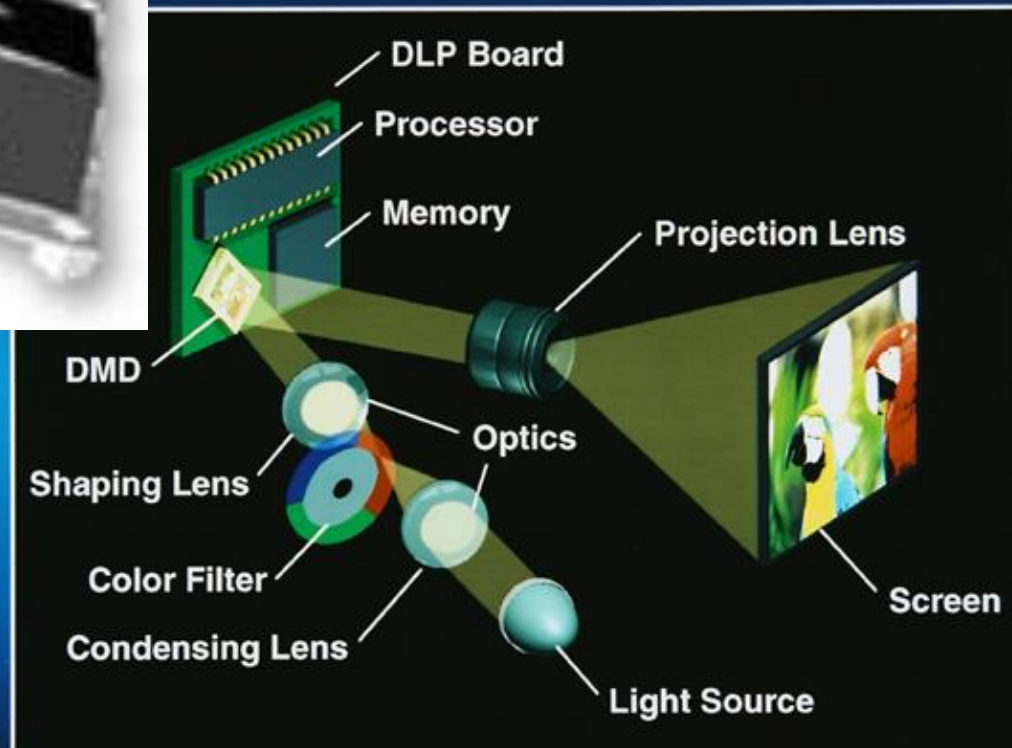
Aperture ratio 92%



# Projectors: Digital Light Processing



## 1 Chip DLP™ Projection



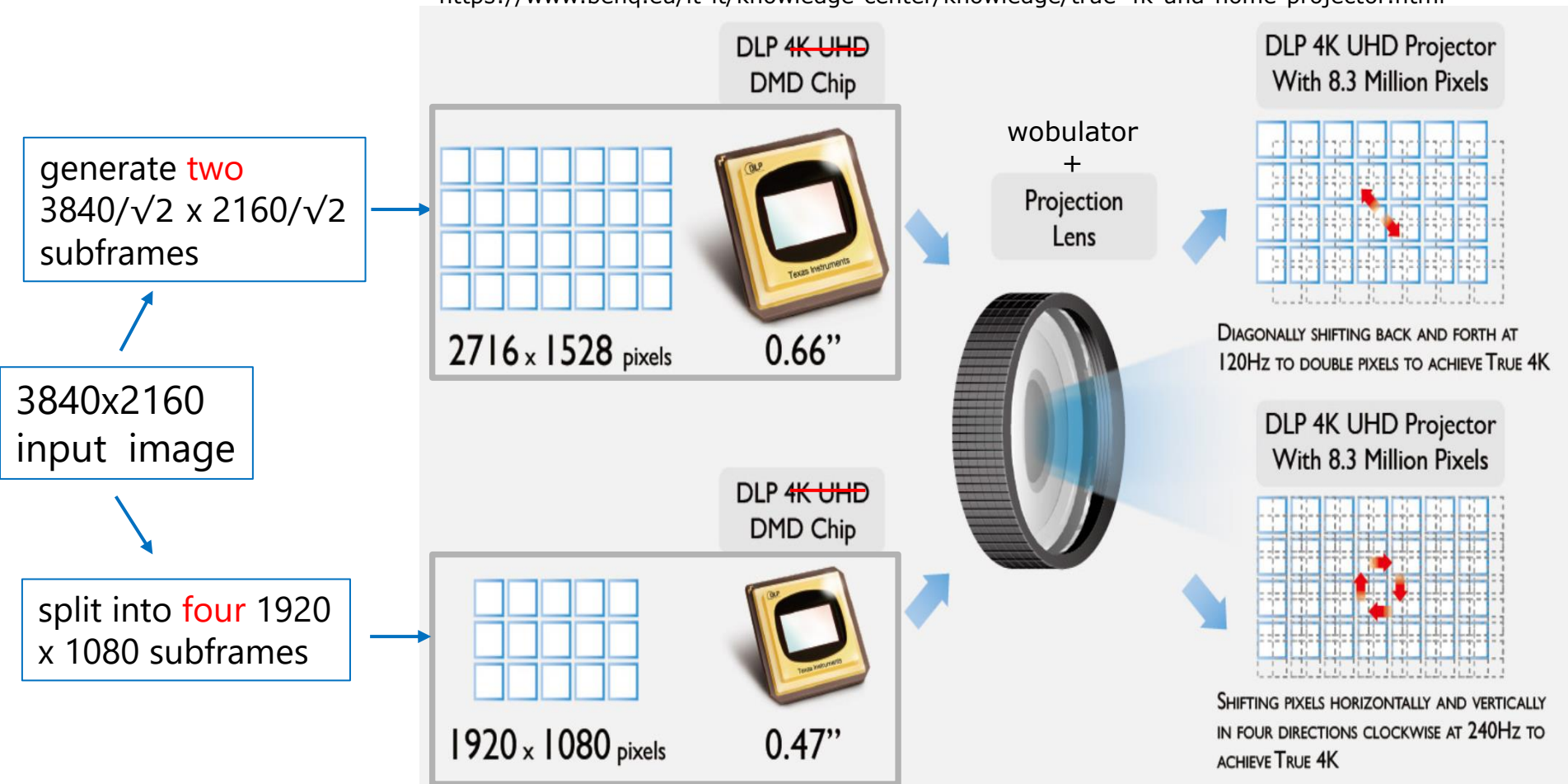
# Projectors: wobulation

→ z04\_wobulation

## Building a 4K projector using an HD DMD

- 2022 Epson LS12000 4K PRO-UHD "Precision Shift Glass Plate Technology"
- Benq "True 4K Technology"

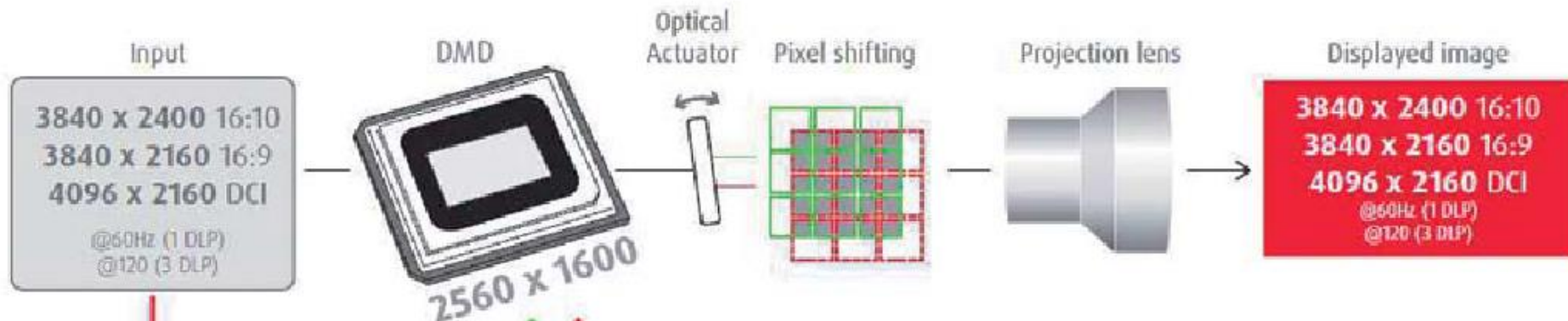
<https://www.benq.eu/it-it/knowledge-center/knowledge/true-4k-uhd-home-projector.html>



# Projectors: wobulation

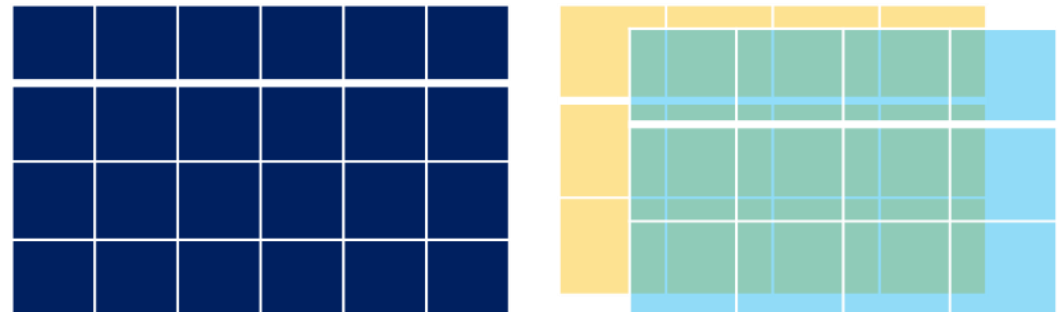
(Barco Medea series)

<https://www.sistemi-integrati.net/wp-content/uploads/2019/08/Loki-DLP-UltraHD-4K.pdf>



Each 4K [3840 x 2180] frame is decimated by  $\sqrt{2}$  into **two** subframes,  $3840/\sqrt{2} \times 2160/\sqrt{2} = 2760 \times 1414$ , with offset  $\{0,0\}$  and  $\{1,1\}$  respect.

e.g. a 10x16 block = 160 px  
becomes two 7x11 blocks  
= 154 px



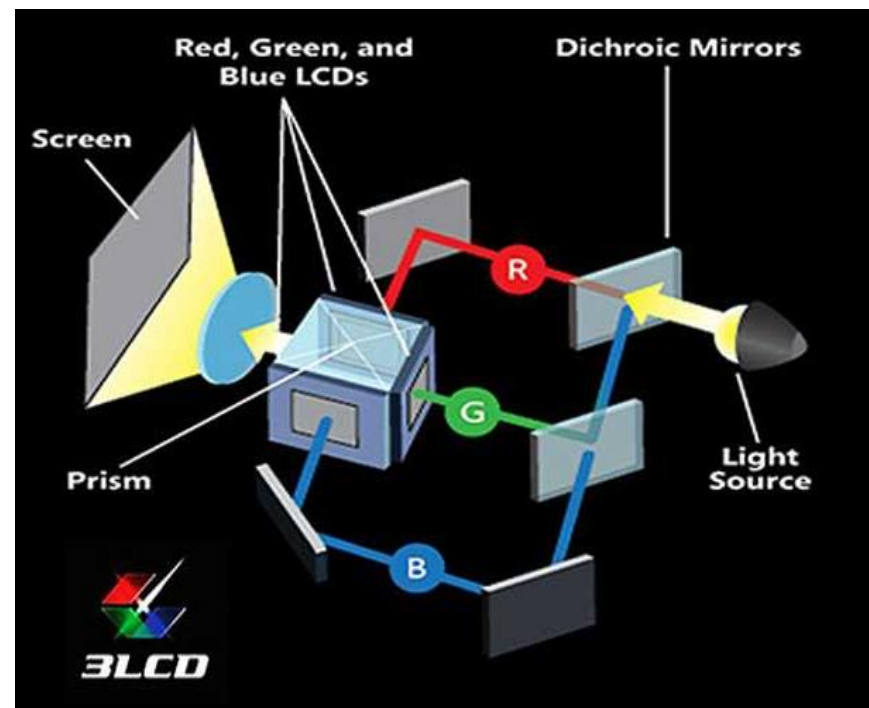
Subframes are sequentially projected to two diagonally tilted positions

# Projectors: light sources

From vintage metal-halide lamps

to  
LED PICO projectors

to  
Discrete RGB LED light engines



- Up to 20,000 hours
- Mercury-free
- Up to 3500 lumens of light output
- High-speed LED switching takes the place of color wheel → higher frame rate
- noise is reduced and reliability is increased

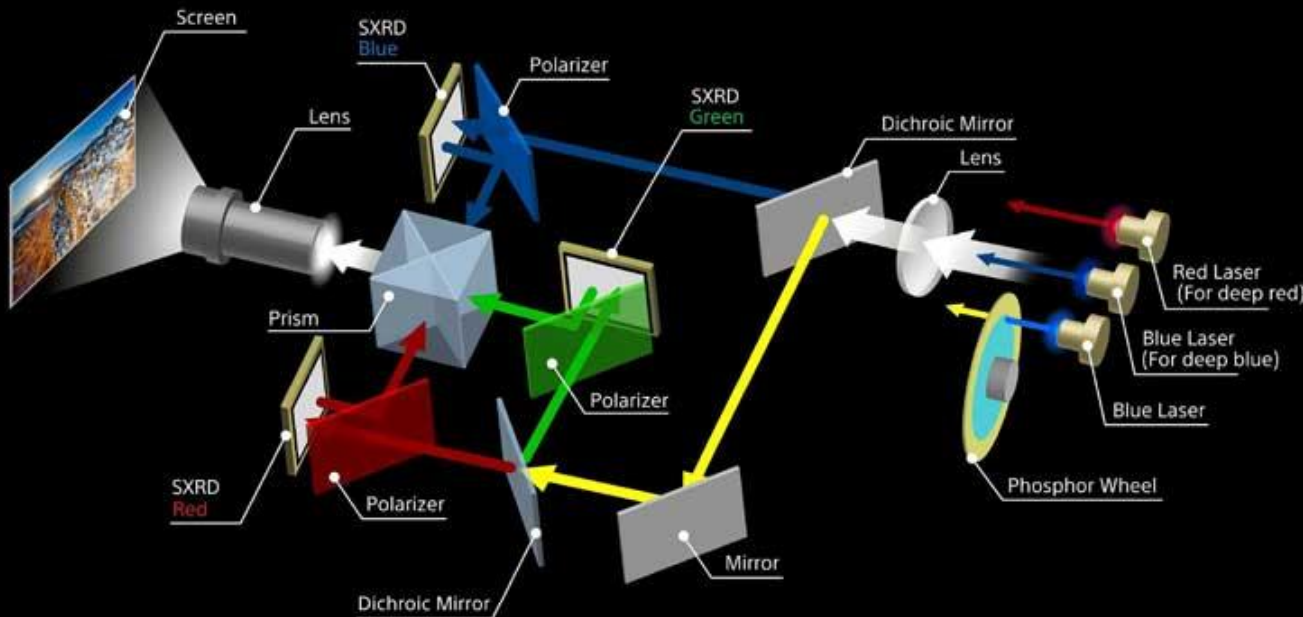
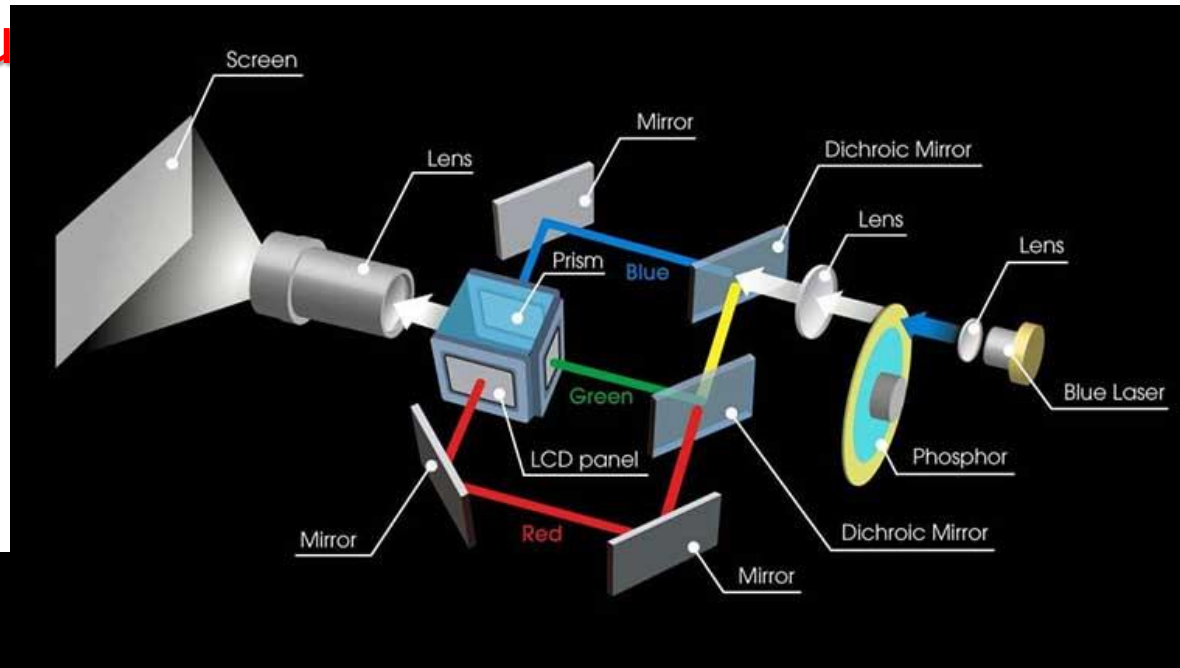


# Projectors: light sou

Laser-based sources:

Laser phosphors

Hybrid laser



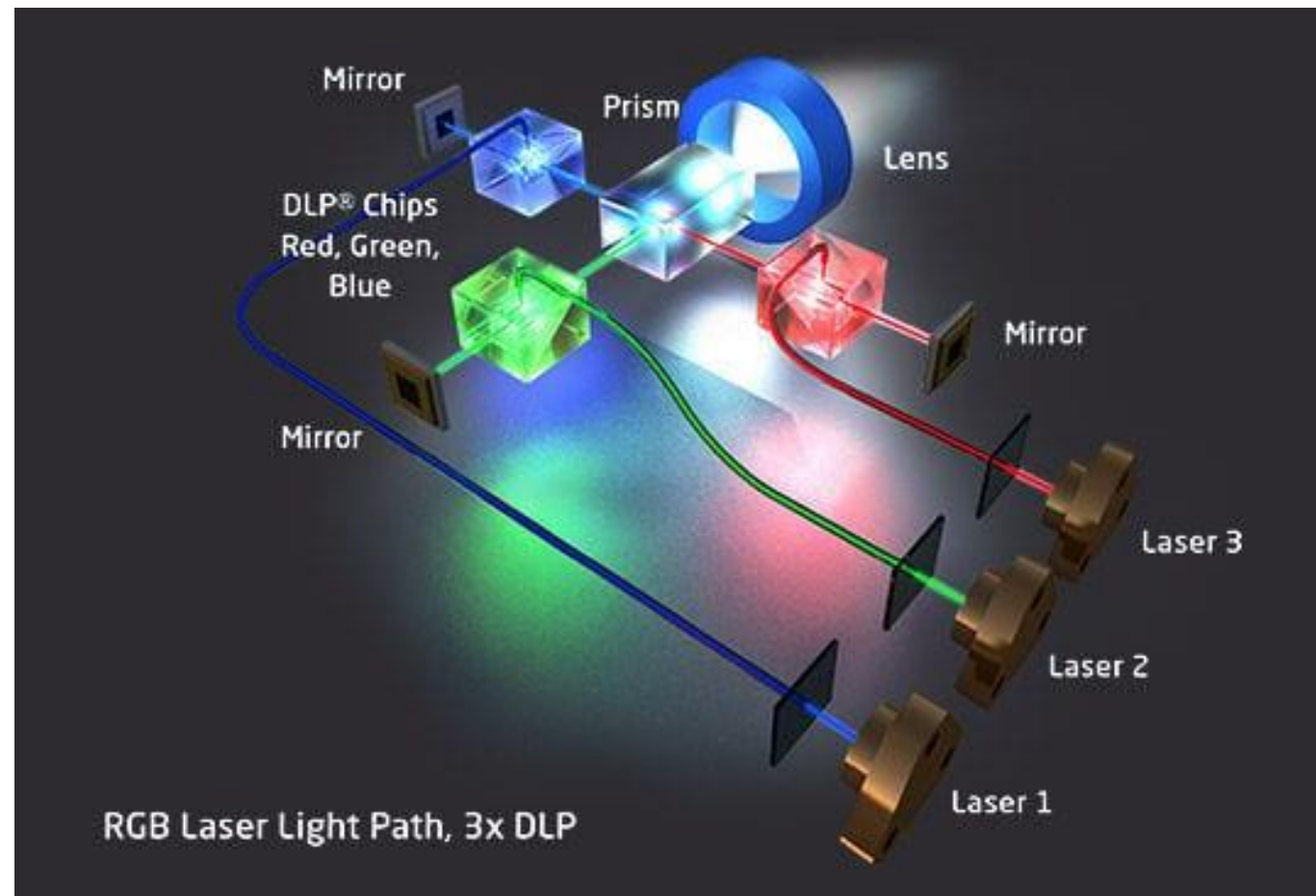


# Projectors: light sources

Laser-based sources:

Discrete RGB Laser

(external lasers  
connected via  
optic fibre)



# Digital Cinema Projectors

→ Barco (see specs.)

- \* Free-space coupled laser source (i.e. no fiber coupling)
- \* Semiconductor lasers:
  - \* blue and red are direct diodes
  - \* green is frequency converted IR laser diode
- \* Wavelengths: 460 nm for blue, 532 nm for green and 637 nm for red. Resulting colour gamut completely encompasses DCI colour gamut.
- \* The power of the lasers is white-balanced to standard D63 white point.
- \* Optical architecture: 1.38" 4K DMDs, color splitting prism.
- \* Low Speckle

[Interference is always generated in light waves which hit object features (optical fibers, screen) having size close to wavelength → Light sourced by a laser is coherent → highly correlated → spatially and temporally stable interference → SPECKLE NOISE]

→ SHARP/NEC (see specs.)

## Performances

Comment:

«Display manufacturers often distort the calculation of dynamic range, e.g. altering room illumination between measurements»

«... or mixing up *static* (spatial) and *dynamic* (temporal) contrast values»

## Try our handheld spectrometer

White paper, direct sunlight: 18900  $cd/m^2$

White paper, outdoor, sunny: 1630  $cd/m^2$

Dark objects, outdoor, sunny: few tens  $cd/m^2$

Dark objects, indoor, natural light: few  $cd/m^2$

LCD Display, indoor, white: 269  $cd/m^2$

LCD Display, indoor, black: 1.92  $cd/m^2$

LCD Display, indoor, off: 1.15  $cd/m^2$

DLP projector, dark indoor, white (100"): 57.9  $cd/m^2$

DLP projector, dark indoor, black: 0.05  $cd/m^2$

Projection screen, indoor, natural light 39.7  $cd/m^2$

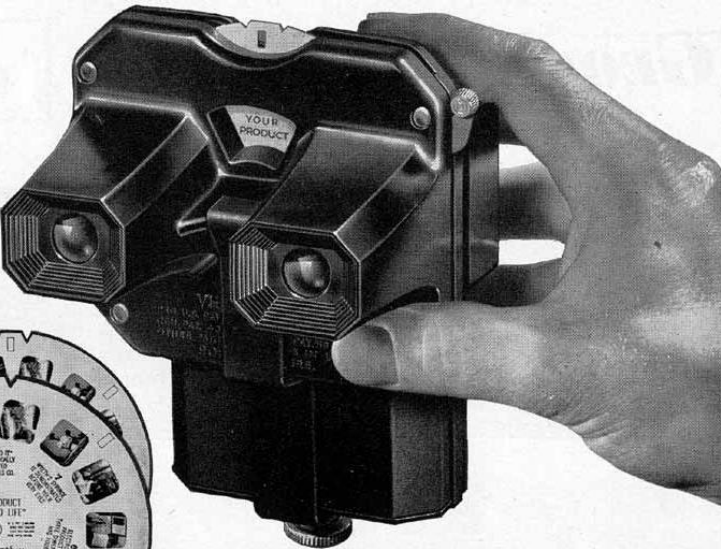
-- Bad case dynamic range:  $(57.9 + 39.7) / (0.05 + 39.7) = 2.5$

DLP projector, dark indoor, white (69") 183  $cd/m^2$

3-D



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RESULTS!



VIEW-MASTER CAN BOOST YOUR SALES  
WITH PICTURES THAT "COME TO LIFE"

# ***State of the Art in Stereoscopic and Autostereoscopic Displays***

***Hakan Urey, Senior Member IEEE, Kishore V. Chellappan ,  
Erdem Erden, Student Member IEEE , and Phil Surman***

Proceedings of the IEEE | Vol. 99, No. 4, April 2011

→ **Displays\_3D\_Urey11.pdf**

**Looking glass light field display - see Urey**

<https://newsroom.accenture.com/news/accenture-invests-in-looking-glass-to-accelerate-shift-from-2d-to-3d.htm>

**Apple Vision Pro (not yet available)**

Has *passthrough* function to see surroundings  
OLED, 24 Mpix ?? I.e. e.g. 3k x 4k / eye