

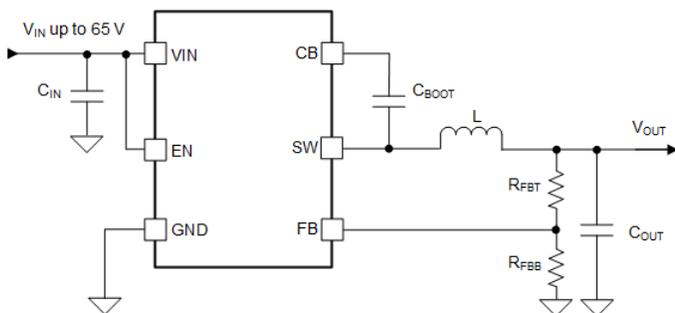
# LMR516xx SIMPLE SWITCHER® Power Converter, 4-V to 65-V, 0.6-A/1-A Buck Converter in a SOT-23 Package

## 1 Features

- **Functional Safety-Capable**
  - Documentation available to aid functional safety system design
- Configured for rugged industrial applications
  - 4-V to 65-V input voltage range
  - Input transient protection up to 70-V
  - 0.6-A/1-A continuous output current
  - 80-ns minimum switching on time
  - Fixed 400-kHz and 1.1-MHz switching frequency
  - $-40^{\circ}\text{C}$  to  $150^{\circ}\text{C}$  junction temperature range
  - 98% maximum duty cycle
  - Monotonic start-up with pre-biased output
  - Short-circuit protection with hiccup mode
  - Precision enable
  - $\pm 1.5\%$  tolerance voltage reference
- Small design size and ease of use
  - Integrated synchronous rectification
  - Internal compensation for ease of use
  - SOT-23 package
- Various options in pin-to-pin compatible package
  - PFM and forced PWM (FPWM) options
- Pin-to-pin compatible with the [LMR16006](#), [LV2862](#), [LMR50410](#), [TPS560430](#), [LMR54406](#), and [LMR54410](#)
- Create a custom design using the LMR516xx with the [WEBENCH® Power Designer](#)

## 2 Applications

- Major appliances
- PLC, DCS, and PAC
- Smart meters
- Power delivery



Simplified Schematic

## 3 Description

The LMR516xx is a wide- $V_{IN}$ , easy-to-use synchronous buck converter capable of driving up to 0.6-A and 1-A load current. With a wide input range of 4 V to 65 V, the device is designed for a wide range of industrial applications for power conditioning from an unregulated source.

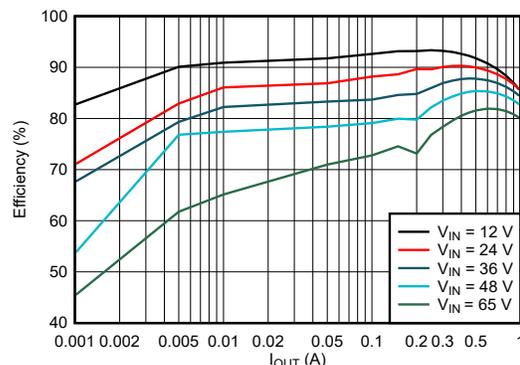
The LMR516xx operates at 400-kHz and 1.1-MHz switching frequency to support use of relatively small inductors for an optimized design size. The LMR516xx has a **PFM version** to realize high efficiency at light load and a **FPWM version** to achieve constant frequency and small output voltage ripple over the full load range. Soft-start and compensation circuits are implemented internally, which allow the device to be used with minimal external components.

The device has built-in protection features, such as cycle-by-cycle current limit, hiccup mode short-circuit protection, and thermal shutdown in case of excessive power dissipation.

### Device Information

PART NUMBER <sup>(3)</sup>	PACKAGE <sup>(1)</sup>	PACKAGE SIZE <sup>(2)</sup>
LMR51610	DBV (SOT-23, 6)	2.90 mm × 2.80 mm
LMR51606		

- (1) For more information, see [Section 11](#).
- (2) The package size (length × width) is a nominal value and includes pins, where applicable.
- (3) See the [Device Comparison Table](#).



Efficiency Versus Output Current  
 $V_{OUT} = 5\text{ V}$ , 400 kHz



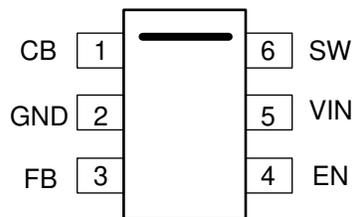
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## 4 Device Comparison Table

ORDERABLE PART NUMBER	OUTPUT CURRENT	FREQUENCY	PFM OR FPWM	OUTPUT
LMR51610XDBVR	1 A	400 kHz	PFM	Adjustable
LMR51610XFDBVR	1 A	400 kHz	FPWM	Adjustable
LMR51606XDBVR	0.6 A	400 kHz	PFM	Adjustable
LMR51606XFDBVR	0.6 A	400 kHz	FPWM	Adjustable
LMR51610YDBVR	1 A	1100 kHz	PFM	Adjustable
LMR51610YFDBVR	1 A	1100 kHz	FPWM	Adjustable
LMR51606YDBVR	0.6 A	1100 kHz	PFM	Adjustable
LMR51606YFDBVR	0.6 A	1100 kHz	FPWM	Adjustable

## 5 Pin Configuration and Functions



**Figure 5-1. 6-Pin SOT-23 DBV Package (Top View)**

**Table 5-1. Pin Functions**

PIN		TYPE <sup>(1)</sup>	DESCRIPTION
NAME	NO		
CB	1	P	Bootstrap capacitor connection for high-side FET driver. Connect a high quality 100-nF capacitor from this pin to the SW pin.
GND	2	G	Power ground pins. Connected to the source of low-side FET internally. Connect to system ground, ground side of C <sub>IN</sub> and C <sub>OUT</sub> . The path to C <sub>IN</sub> must be as short as possible.
FB	3	A	Feedback input to the converter. Connect a resistor divider to set the output voltage. Never short this terminal to ground during operation.
EN	4	A	Precision enable input to the converter. Do not float. High = on, low = off. Can be tied to VIN. Precision enable input allows an adjustable UVLO by an external resistor divider.
VIN	5	P	Supply input pin to the internal bias LDO and high-side FET. Connect to the input supply and input bypass capacitors C <sub>IN</sub> . Input bypass capacitors must be directly connected to this pin and GND.
SW	6	P	Switching output of the converter. Internally connected to source of the high-side FET and drain of the low-side FET. Connect to the power inductor.

(1) A = Analog, P = Power, G = Ground

## 6 Specifications

### 6.1 Absolute Maximum Ratings

Over junction temperature range of  $-40^{\circ}\text{C}$  to  $150^{\circ}\text{C}$  (unless otherwise noted)<sup>(1)</sup>

		MIN	MAX	UNIT
Input voltage	VIN to GND	-0.3	70	V
	EN to GND	-0.3	VIN + 0.3	V
	FB to GND	-0.3	5.5	V
Output voltage	SW to GND	-0.3	70	V
	SW to GND less than 10-ns transients	-5	70	V
	CBOOT to SW	-0.3	5.5	V
Junction Temperature T <sub>J</sub>		-40	150	$^{\circ}\text{C}$
Storage temperature, T <sub>stg</sub>		-55	150	$^{\circ}\text{C}$

- (1) Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.

### 6.2 ESD Ratings

			VALUE	UNIT
V <sub>(ESD)</sub>	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/ JEDEC JS-001 <sup>(1)</sup>	$\pm 2500$	V
		Charged-device model (CDM), per ANSI/ESDA/ JEDEC JS-002 <sup>(2)</sup>	$\pm 750$	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.  
 (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### 6.3 Recommended Operating Conditions

Over the recommended operating junction temperature range of  $-40^{\circ}\text{C}$  to  $150^{\circ}\text{C}$  (unless otherwise noted)<sup>(1)</sup>

		MIN	NOM	MAX	UNIT
Input voltage	VIN to GND	4		65	V
	EN	0		V <sub>IN</sub>	V
	FB	0		4.5	V
Output voltage	V <sub>OUT</sub> <sup>(2)</sup>	0.8		28	V
Output current	I <sub>out</sub> (LMR51606) <sup>(3)</sup>			0.6	A
Output current	I <sub>out</sub> (LMR51610) <sup>(3)</sup>			1	A
T <sub>J</sub>	Operating junction temperature <sup>(4)</sup>	-40		+150	$^{\circ}\text{C}$

- (1) Recommended operating conditions indicate conditions for which the device is intended to be functional, but do not make sure of specific performance limits. For compliant specifications, see Electrical Characteristics table.  
 (2) Under no conditions can the output voltage be allowed to fall below zero volts.  
 (3) Maximum continuous DC current can be derated when operating with high switching frequency or high ambient temperature. See Application section for details.  
 (4) High junction temperatures degrade operating lifetimes. Operating lifetime is de-rated for junction temperatures greater than  $150^{\circ}\text{C}$ .

## 6.4 Thermal Information

The value of  $R_{\theta JA}$  given in this table is only valid for comparison with other packages and cannot be used for design purposes. These values were calculated in accordance with JESD 51-7, and simulated on a 4-layer JEDEC board. They do not represent the performance obtained in an actual application. For example, with a 2-layer PCB, a  $R_{\theta JA} = 95^{\circ}\text{C/W}$  can be achieved. For design information, see Maximum Output Current Versus Ambient Temperature.

THERMAL METRIC <sup>(1)</sup>		LMR516xx	UNIT
		DBV(SOT-23-6)	
		6 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	147.8	$^{\circ}\text{C/W}$
$R_{\theta JA(\text{Effective})}$	Junction-to-ambient thermal resistance with EVM	95	$^{\circ}\text{C/W}$
$R_{\theta JC(\text{top})}$	Junction-to-case (top) thermal resistance	71.1	$^{\circ}\text{C/W}$
$R_{\theta JB}$	Junction-to-board thermal resistance	36.6	$^{\circ}\text{C/W}$
$\Psi_{JT}$	Junction-to-top characterization parameter	14.2	$^{\circ}\text{C/W}$
$\Psi_{JB}$	Junction-to-board characterization parameter	36.4	$^{\circ}\text{C/W}$

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

## 6.5 Electrical Characteristics

Limits apply over operating junction temperature ( $T_J$ ) range of  $-40^{\circ}\text{C}$  to  $+150^{\circ}\text{C}$ , unless otherwise stated. Minimum and Maximum limits<sup>(1)</sup> are specified through test, design or statistical correlation. Typical values represent the most likely parametric norm at  $T_J = 25^{\circ}\text{C}$ , and are provided for reference purposes only. Unless otherwise stated, the following s apply:  $V_{IN} = 4\text{ V}$  to  $65\text{ V}$ .

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
<b>SUPPLY</b>						
$I_{Q(VIN)}$	VIN quiescent current	$V_{EN} = 3\text{ V}$ , FPWM Operation		420		$\mu\text{A}$
$I_{Q(VIN)}$	VIN quiescent current (non-switching) <sup>(2)</sup>	$V_{EN} = 3\text{ V}$ , PFM Variant Only		26.5	40	$\mu\text{A}$
$I_{SD(VIN)}$	VIN shutdown supply current	$V_{EN} = 0\text{ V}$		0.8	3	$\mu\text{A}$
<b>UVLO</b>						
$V_{INUVLO(R)}$	VIN UVLO rising threshold	$V_{IN}$ rising		3.82	4	V
$V_{INUVLO(F)}$	VIN UVLO falling threshold	$V_{IN}$ falling	3.4	3.56		V
$V_{INUVLO(H)}$	VIN UVLO hysteresis			0.25		V
<b>ENABLE</b>						
$V_{EN(R)}$	EN voltage rising threshold	EN rising, enable switching	1.1	1.227	1.36	V
$V_{EN(F)}$	EN voltage falling threshold	EN falling, disable switching	0.85	1.0	1.15	V
$I_{EN(P2)}$	EN pin sourcing current post EN rising threshold	$V_{EN} = 3\text{ V}$		10	50	nA
<b>REFERENCE VOLTAGE</b>						
$V_{fb}$	Reference voltage		0.788	0.8	0.812	V
$I_{FB(LKG)}$	FB input leakage current	$V_{FB} = 0.8\text{ V}$		0.2		nA
<b>SWITCHING FREQUENCY</b>						
$f_{SW(\text{CCM})}$	Switching frequency, CCM operation	"X" Version	340	400	460	KHz
	Switching frequency, CCM operation	"Y" Version	0.935	1.1	1.265	Mhz
<b>STARTUP</b>						
$t_{SS}$	Internal fixed soft-start time			2.3		ms
<b>POWER STAGE</b>						
$R_{DSON(HS)}$	High-side MOSFET on-resistance	$V_{IN} = 12\text{ V}$ , $T_J = 25^{\circ}\text{C}$		0.7		$\Omega$
$R_{DSON(LS)}$	Low-side MOSFET on-resistance	$V_{IN} = 12\text{ V}$ , $T_J = 25^{\circ}\text{C}$		0.36		$\Omega$
$t_{ON(\text{min})}$	Minimum ON pulse width	$V_{IN} = 12\text{ V}$ , $I_{OUT} = 0.1\text{A}$		80		ns
$t_{ON(\text{max})}$	Maximum ON pulse width	$V_{IN} = 12\text{ V}$ , $I_{OUT} = 0.5\text{A}$		5		$\mu\text{s}$

## 6.5 Electrical Characteristics (continued)

Limits apply over operating junction temperature ( $T_J$ ) range of  $-40^{\circ}\text{C}$  to  $+150^{\circ}\text{C}$ , unless otherwise stated. Minimum and Maximum limits<sup>(1)</sup> are specified through test, design or statistical correlation. Typical values represent the most likely parametric norm at  $T_J = 25^{\circ}\text{C}$ , and are provided for reference purposes only. Unless otherwise stated, the following s apply:  $V_{IN} = 4\text{ V}$  to  $65\text{ V}$ .

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$t_{OFF(min)}$	Minimum OFF pulse width	$V_{IN} = 5\text{ V}$		200		ns
<b>BOOT CIRCUIT</b>						
<b>HIGH-SIDE GATE DRIVER</b>						
<b>OVERCURRENT PROTECTION</b>						
$I_{HS\_PK(OC)}$	High-side peak current limit	LMR51610	1.25	1.6	1.95	A
$I_{LS\_V(OC)}$	Low-side valley current limit	LMR51610 $T_J = -40^{\circ}\text{C}$ to $105^{\circ}\text{C}$	0.9	1.1	1.3	A
$I_{LS(NOC)}$	Low-side negative current limit	LMR51610 FPWM Only		-0.66		A
$I_{HS\_PK(OC)}$	High-side peak current limit	LMR51606	0.8	1.1	1.4	A
$I_{LS\_V(OC)}$	Low-side valley current limit	LMR51606	0.62	0.8	0.98	A
$I_{LS(NOC)}$	Low-side negative current limit	LMR51606 FPWM Only		-0.36		A
$I_{ZC}$	Zero-cross detection current threshold			0		A
<b>THERMAL SHUTDOWN</b>						
$T_{J(SD)}$	Thermal shutdown threshold <sup>(3)</sup>	Temperature rising		165		$^{\circ}\text{C}$
$T_{J(HYS)}$	Thermal shutdown hysteresis <sup>(3)</sup>			20		$^{\circ}\text{C}$

- (1) MIN and MAX limits are 100% production tested at  $25^{\circ}\text{C}$ . Limits over the operating temperature range verified through correlation using Statistical Quality Control (SQC) methods. Limits are used to calculate Average Outgoing Quality Level (AOQL).
- (2) This is the current used by the device open loop. It does not represent the total input current of the system when in regulation.
- (3) Not production tested. Specified by correlation by design.

## 6.6 System Characteristics

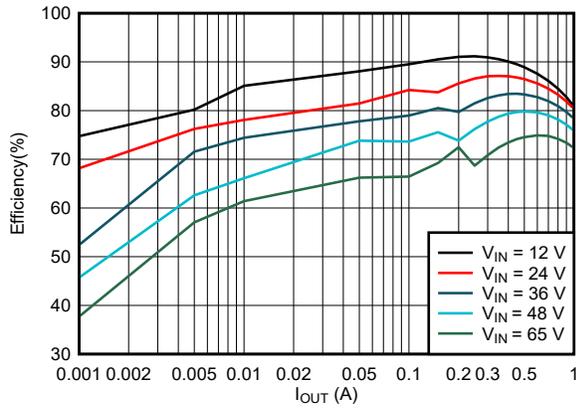
The following specifications apply to a typical application circuit with nominal component values. Specifications in the typical (TYP) column apply to  $T_J = 25^{\circ}\text{C}$  only. Specifications in the minimum (MIN) and maximum (MAX) columns apply to the case of typical components over the temperature range of  $T_J = -40^{\circ}\text{C}$  to  $150^{\circ}\text{C}$ . These specifications are not ensured by production testing.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$V_{IN}$	Operating input voltage range		4		65	V
$V_{OUT}$	Adjustable output voltage regulation <sup>(1)</sup>	PFM operation	-1.5%		2.5%	
$I_{SUPPLY}$	Input supply current when in regulation	$V_{IN} = 24\text{ V}$ , $V_{OUT} = 5\text{ V}$ , $I_{OUT} = 0\text{ A}$ , $R_{FBT} = 22.1\text{ k}\Omega$ , PFM variant		38		$\mu\text{A}$
$D_{MAX}$	Maximum switch duty cycle <sup>(2)</sup>			98%		
$V_{HC}$	FB pin voltage required to trip short-circuit hiccup mode			0.32		V
$t_D$	Switch voltage dead time			5		ns

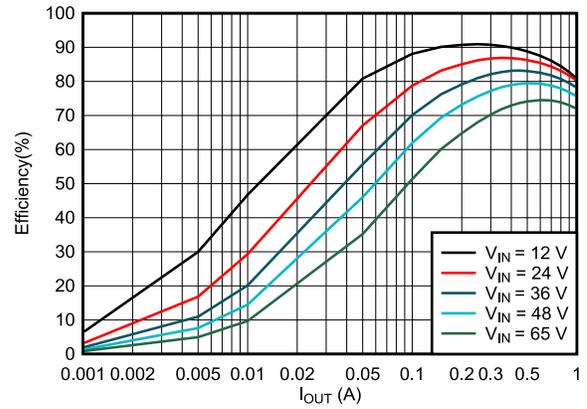
- (1) Deviation in  $V_{OUT}$  from nominal output voltage value at  $V_{IN} = 24\text{ V}$ ,  $I_{OUT} = 0\text{ A}$  to full load
- (2) In dropout the switching frequency drops to increase the effective duty cycle. The lowest frequency is clamped at approximately:  $F_{MIN} = 1 / (t_{ON-MAX} + t_{OFF-MIN})$ .  $D_{MAX} = t_{ON-MAX} / (t_{ON-MAX} + t_{OFF-MIN})$ .

## 6.7 Typical Characteristics

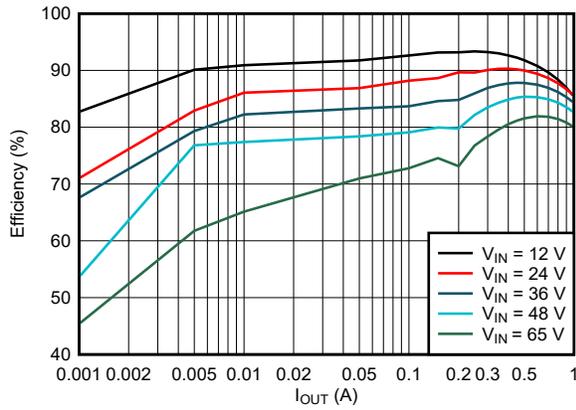
$V_{IN} = 24\text{ V}$ ,  $f_{SW} = 400\text{ kHz}$ ,  $T_A = 25^\circ\text{C}$ , unless otherwise specified



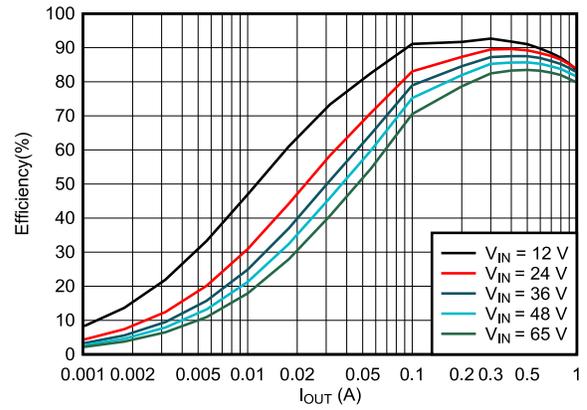
$f_{SW} = 400\text{ kHz}$   $V_{OUT} = 3.3\text{ V}$  LMR51610X  
**Figure 6-1. 3.3-V PFM Efficiency Versus Load Current**



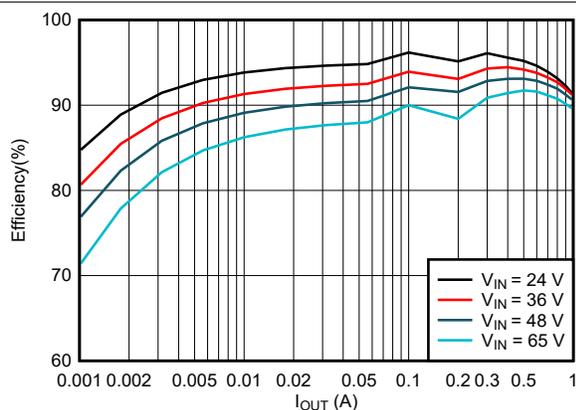
$f_{SW} = 400\text{ kHz}$   $V_{OUT} = 3.3\text{ V}$  LMR51610XF  
**Figure 6-2. 3.3-V FPWM Efficiency Versus Load Current**



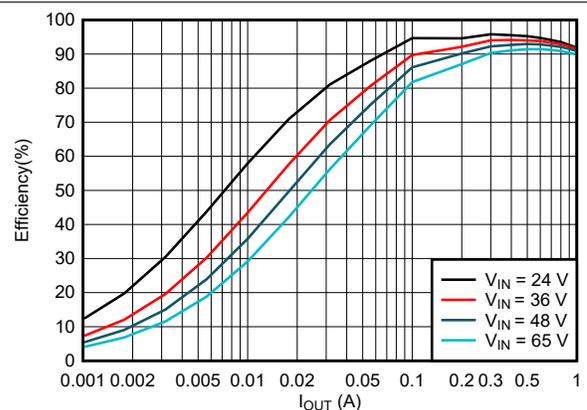
$f_{SW} = 400\text{ kHz}$   $V_{OUT} = 5\text{ V}$  LMR51610X  
**Figure 6-3. 5-V PFM Efficiency Versus Load Current**



$f_{SW} = 400\text{ kHz}$   $V_{OUT} = 5\text{ V}$  LMR51610XF  
**Figure 6-4. 5-V FPWM Efficiency Versus Load Current**



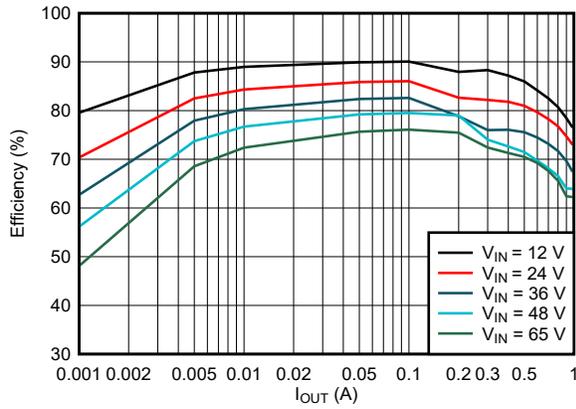
$f_{SW} = 400\text{ kHz}$   $V_{OUT} = 12\text{ V}$  LMR51610X  
**Figure 6-5. 12-V PFM Efficiency Versus Load Current**



$f_{SW} = 400\text{ kHz}$   $V_{OUT} = 12\text{ V}$  LMR51610XF  
**Figure 6-6. 12-V FPWM Efficiency Versus Load Current**

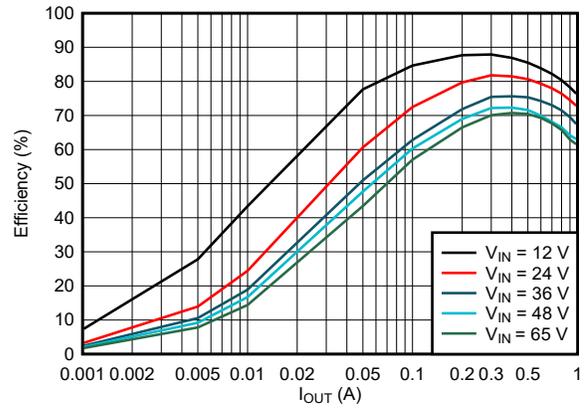
## 6.7 Typical Characteristics (continued)

$V_{IN} = 24\text{ V}$ ,  $f_{SW} = 400\text{ kHz}$ ,  $T_A = 25^\circ\text{C}$ , unless otherwise specified



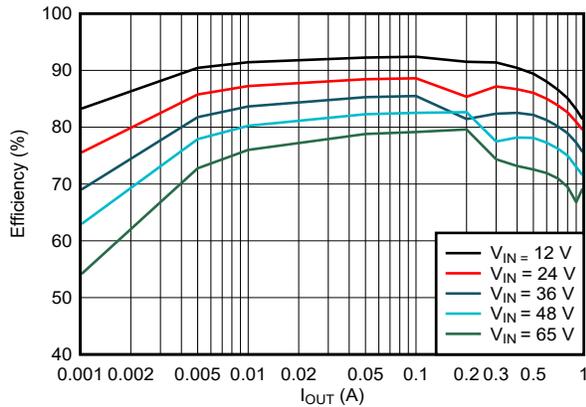
$f_{SW} = 1.1\text{ MHz}$      $V_{OUT} = 3.3\text{ V}$     LMR51610Y

**Figure 6-7. 3.3-V PFM Efficiency Versus Load Current**



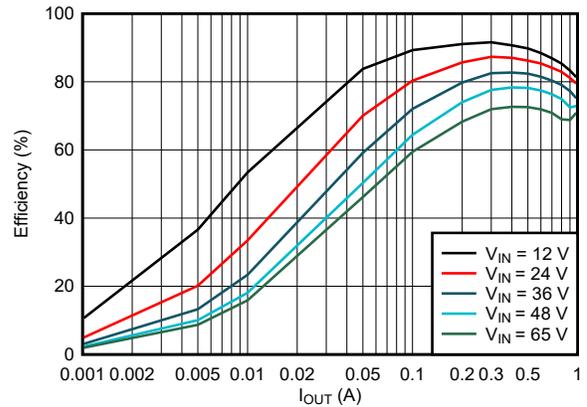
$f_{SW} = 1.1\text{ MHz}$      $V_{OUT} = 3.3\text{ V}$     LMR51610YF

**Figure 6-8. 3.3-V FPWM Efficiency Versus Load Current**



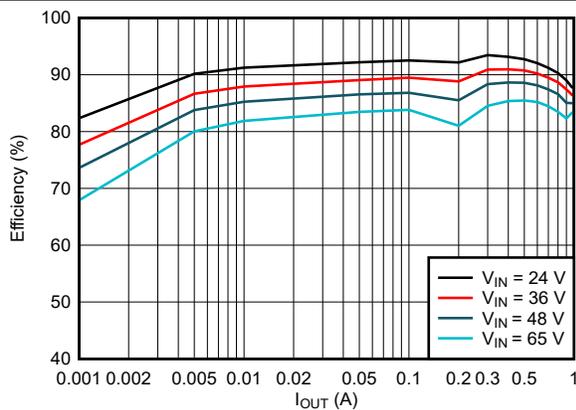
$f_{SW} = 1.1\text{ MHz}$      $V_{OUT} = 5\text{ V}$     LMR51610Y

**Figure 6-9. 5-V PFM Efficiency Versus Load Current**



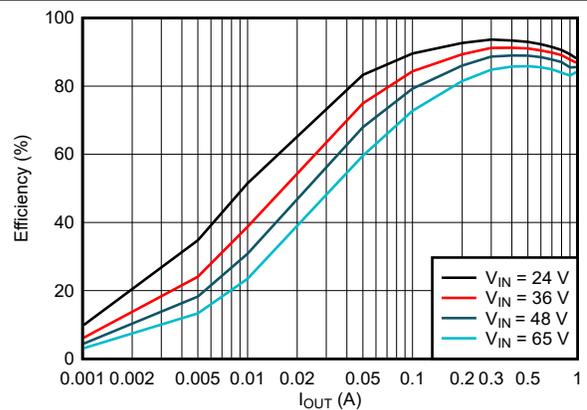
$f_{SW} = 1.1\text{ MHz}$      $V_{OUT} = 5\text{ V}$     LMR51610YF

**Figure 6-10. 5-V FPWM Efficiency Versus Load Current**



$f_{SW} = 1.1\text{ MHz}$      $V_{OUT} = 12\text{ V}$     LMR51610Y

**Figure 6-11. 12-V PFM Efficiency Versus Load Current**



$f_{SW} = 1.1\text{ MHz}$      $V_{OUT} = 12\text{ V}$     LMR51610YF

**Figure 6-12. 12-V FPWM Efficiency Versus Load Current**

## 6.7 Typical Characteristics (continued)

$V_{IN} = 24\text{ V}$ ,  $f_{SW} = 400\text{ kHz}$ ,  $T_A = 25^\circ\text{C}$ , unless otherwise specified

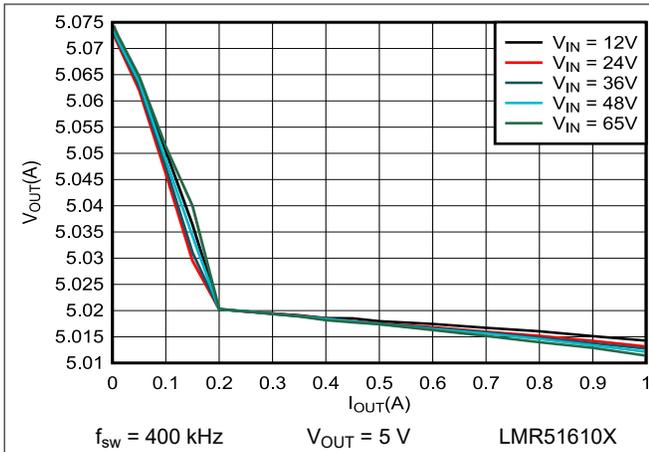


Figure 6-13. 5-V Load Regulation

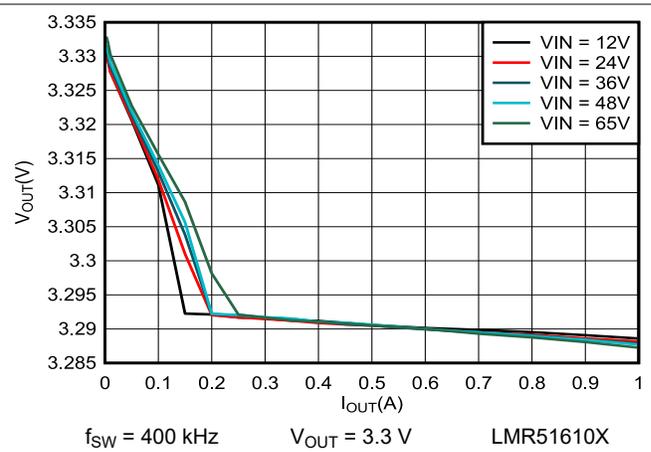


Figure 6-14. 3.3-V Load Regulation

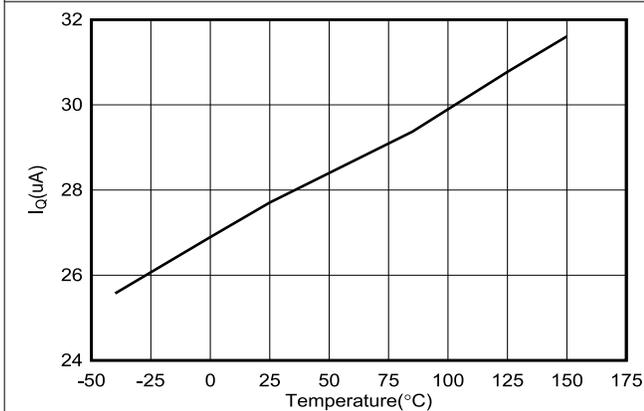


Figure 6-15.  $V_{IN}$  quiescent current Versus Temperature

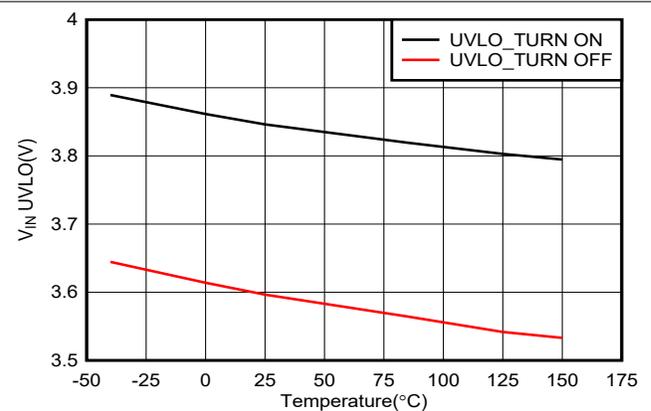


Figure 6-16.  $V_{IN}$  UVLO Versus Temperature

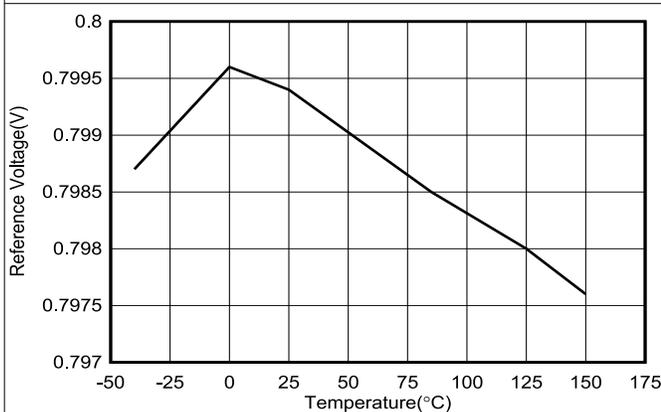


Figure 6-17. Reference Voltage Versus Temperature

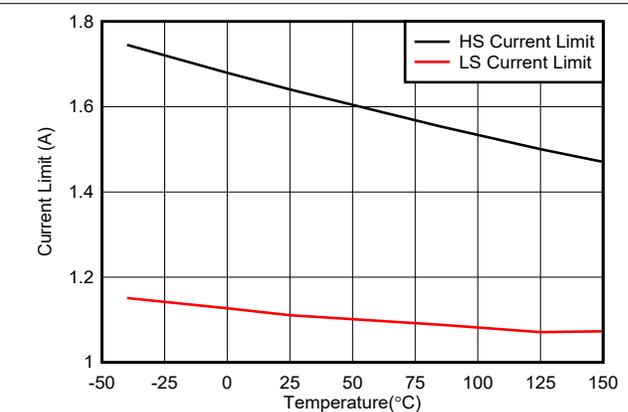


Figure 6-18. HS and LS Current Limit Versus Temperature

## 7 Detailed Description

### 7.1 Overview

The LMR516xx converter is an easy-to-use, synchronous, step-down DC/DC converter operating from a 4-V to 65-V supply voltage. The LMR51610 is capable of delivering up to 1-A DC load current in a very small design size while the LMR51606 is capable of delivering up to 0.6-A load current. The family has multiple versions applicable to various applications. For detailed information, see the [Device Comparison Table](#).

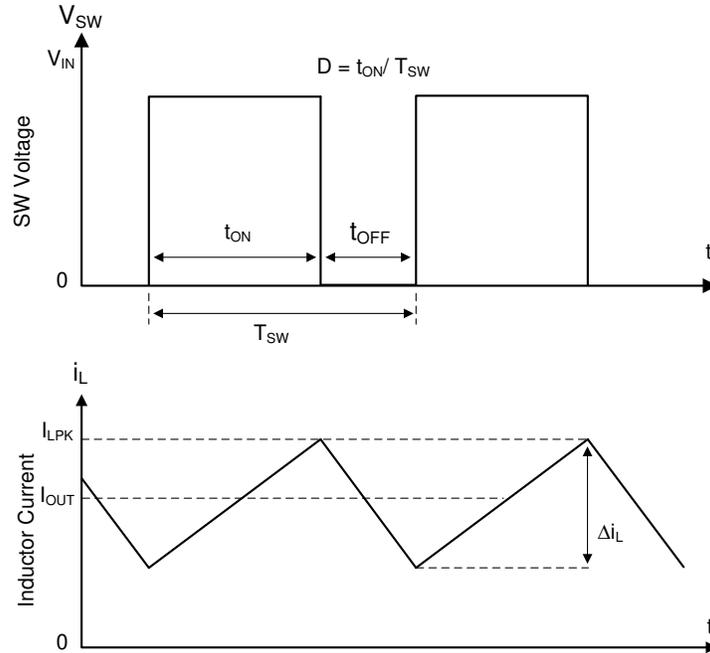
The LMR516xx employs fixed-frequency peak-current mode control. The PFM version enters PFM mode at light load to achieve high efficiency. A FPWM version is provided to achieve low output voltage ripple, tight output voltage regulation, and constant switching frequency at light load. The device is internally compensated, which reduces design time and requires few external components.

Additional features, such as precision enable and internal soft start, provide a flexible and easy-to-use design for a wide range of applications. Protection features include the following:

- Thermal shutdown
- $V_{IN}$  undervoltage lockout
- Cycle-by-cycle current limit
- Hiccup mode short-circuit protection

This family of devices requires very few external components and has a pinout designed for simple, designed for PCB layout.





**Figure 7-1. SW Node and Inductor Current Waveforms in Continuous Conduction Mode (CCM)**

The LMR516xx employs fixed-frequency peak-current mode control. A voltage feedback loop is used to get accurate DC voltage regulation by adjusting the peak-current command based on voltage offset. The peak inductor current is sensed from the high-side switch and compared to the peak current threshold to control the ON time of the high-side switch. The voltage feedback loop is internally compensated, which allows for fewer external components, making designing easy and providing stable operation when using a variety of output capacitors. The converter operates with fixed switching frequency at normal load conditions. During light-load condition, the LMR516xx operates in PFM mode to maintain high efficiency (PFM version) or in FPWM mode for low output voltage ripple, tight output voltage regulation, and constant switching frequency (FPWM version).

### 7.3.2 Adjustable Output Voltage

A precision 0.8-V reference voltage ( $V_{REF}$ ) is used to maintain a tightly regulated output voltage over the entire operating temperature range. The output voltage is set by a resistor divider from  $V_{OUT}$  to the FB pin. TI recommends to use 1% tolerance resistors with a low temperature coefficient for the FB divider. Select the bottom-side resistor,  $R_{FBB}$ , for the desired divider current and use Equation 1 to calculate the top-side resistor,  $R_{FBT}$ . The recommended range for  $R_{FBT}$  is 10 k $\Omega$  to 100 k $\Omega$ . A lower  $R_{FBT}$  value can be used if pre-loading is desired to reduce the  $V_{OUT}$  offset in PFM operation. Lower  $R_{FBT}$  values reduce efficiency at very light load. Less static current goes through a larger  $R_{FBT}$  value and can be more desirable when light-load efficiency is critical. However, TI does not recommend  $R_{FBT}$  values larger than 1 M $\Omega$  make the feedback path more susceptible to noise. Larger  $R_{FBT}$  values require a more carefully designed feedback path trace from the feedback resistors to the feedback pin of the device. The tolerance and temperature variation of the resistor divider network affect the output voltage regulation.

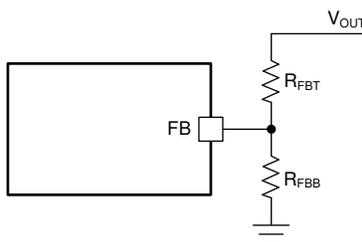


Figure 7-2. Output Voltage Setting

$$R_{FBT} = \frac{(V_{OUT} - V_{REF})}{V_{REF}} \times R_{FBB} \quad (1)$$

### 7.3.3 Enable

The voltage on the EN pin controls the ON and OFF operation of the LMR516xx. A voltage of less than 1 V (typical) shuts down the device, while a voltage of greater than 1.227 V (typical) is required to start the converter. The EN pin is an input and cannot be left open or floating. The simplest way to enable the operation of the LMR516xx is to connect EN to  $V_{IN}$ . This connection allows self-start-up of the LMR516xx when  $V_{IN}$  is within the operating range.

Many applications benefit from the employment of an enable divider,  $R_{ENT}$  and  $R_{ENB}$  (Figure 7-3) to establish a precision system UVLO level for the converter. A system UVLO can be used for supplies operating from utility power as well as battery power. A system UVLO can be used for sequencing, make sure there is reliable operation, or supplying protection, such as a battery discharge level. An external logic signal can also be used to drive the EN input for system sequencing and protection.

#### Note

The EN pin voltage must not to be greater than  $V_{IN} + 0.3$  V. TI does not recommend to apply EN voltage when  $V_{IN}$  is 0 V.

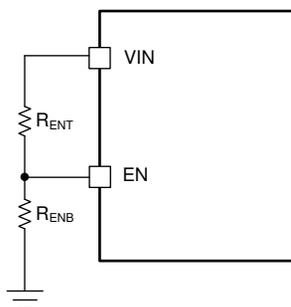


Figure 7-3. System UVLO by Enable Divider

### 7.3.4 Minimum ON Time, Minimum OFF Time, and Frequency Foldback

The minimum ON time ( $T_{ON\_MIN}$ ) is the shortest duration of time that the high-side switch can be turned on.  $T_{ON\_MIN}$  is typically 80 ns for the LMR516xx. The minimum OFF time ( $T_{OFF\_MIN}$ ) is the shortest duration of time that the high-side switch can be off.  $T_{OFF\_MIN}$  is typically 200 ns. In CCM operation,  $T_{ON\_MIN}$  and  $T_{OFF\_MIN}$  limit the voltage conversion range without switching frequency foldback.

The minimum duty cycle without frequency foldback allowed is:

$$D_{MIN} = T_{ON\_MIN} \times f_{SW} \quad (2)$$

The maximum duty cycle without frequency foldback allowed is:

$$D_{MAX} = 1 - T_{OFF\_MIN} \times f_{SW} \quad (3)$$

Given a required output voltage, the maximum  $V_{IN}$  without frequency foldback can be found by:

$$V_{IN\_MAX} = \frac{V_{OUT}}{f_{SW} \times T_{ON\_MIN}} \quad (4)$$

The minimum  $V_{IN}$  without frequency foldback can be calculated by:

$$V_{IN\_MIN} = \frac{V_{OUT}}{1 - f_{SW} \times T_{OFF\_MIN}} \quad (5)$$

In the LMR516xx, a frequency foldback scheme is employed after the  $T_{ON\_MIN}$  or  $T_{OFF\_MIN}$  is triggered, which can extend the maximum duty cycle or lower the minimum duty cycle.

The on time decreases while  $V_{IN}$  voltage increases. After the on time decreases to  $T_{ON\_MIN}$ , the switching frequency starts to decrease while  $V_{IN}$  continues to go up, which lowers the duty cycle further to keep  $V_{OUT}$  in regulation according to [Equation 4](#).

The frequency foldback scheme also works after larger duty cycle is needed under a low  $V_{IN}$  condition. The frequency decreases after the device hits  $T_{OFF\_MIN}$ , which extends the maximum duty cycle according to [Equation 5](#). In such condition, the frequency can be as low as approximately 200 kHz. A wide range of frequency foldback allows for the LMR516xx output voltage to stay in regulation with a much lower supply voltage  $V_{IN}$ , which leads to a lower effective dropout.

With frequency foldback while maintaining a regulated output voltage,  $V_{IN\_MAX}$  is raised and  $V_{IN\_MIN}$  is lowered by decreased  $f_{SW}$ .

### 7.3.5 Bootstrap Voltage

The LMR516xx provides an integrated bootstrap voltage converter. A small capacitor between the CB and SW pins provides the gate drive voltage for the high-side MOSFET. The bootstrap capacitor is refreshed when the high-side MOSFET is off and the low-side switch is on. The recommended value of the bootstrap capacitor is 0.1  $\mu$ F. TI recommends a ceramic capacitor with an X7R or X5R grade dielectric with a voltage rating of 16 V or higher for stable performance over temperature and voltage.

### 7.3.6 Overcurrent and Short-Circuit Protection

The LMR516xx incorporates both peak and valley inductor current limit to provide protection to the device from overloads and short circuits and limit the maximum output current. Valley current limit prevents inductor current runaway during short circuits on the output, while both peak and valley limits work together to limit the maximum output current of the converter. Cycle-by-cycle current limit is used for overloads, while hiccup mode is used for sustained short circuits.

High-side MOSFET overcurrent protection is implemented by the nature of the peak current mode control. The high-side switch current is sensed when the high-side is turned on after a set blanking time. The high-side switch current is compared to the output of the Error Amplifier (EA) minus slope compensation every switching cycle.

See the [Functional Block Diagram](#) for more details. The peak current of high-side switch is limited by a clamped maximum peak current threshold  $I_{HS\_PK(OC)}$  (see [Electrical Characteristics](#)), which is constant.

The current going through the low-side MOSFET is also sensed and monitored. When the low-side switch turns on, the inductor current begins to ramp down. The low-side switch is not turned OFF at the end of a switching cycle if its current is above the low-side current limit,  $I_{LS\_V(OC)}$  (see [Electrical Characteristics](#)). The low-side switch is kept ON so that inductor current keeps ramping down until the inductor current ramps below  $I_{LS\_V(OC)}$ . Then, the low-side switch is turned OFF and the high-side switch is turned on after a dead time. After  $I_{LS\_V(OC)}$  is achieved, peak and valley current limit controls the maximum current delivered and can be calculated using [Equation 6](#).

$$I_{OUT\_MAX} = \frac{I_{HS\_PK(OC)} + I_{LS\_V(OC)}}{2} \quad (6)$$

If the feedback voltage is lower than 40% of the  $V_{REF}$ , the current of the low-side switch triggers  $I_{HS\_PK(OC)}$  for 256 consecutive cycles and hiccup current protection mode is activated. In hiccup mode, the converter shuts down and keeps off for a period of hiccup,  $T_{HICCUP}$  (150 ms typical) before the LMR516xx tries to start again. If overcurrent or a short-circuit fault condition still exists, hiccup repeats until the fault condition is removed. Hiccup mode reduces power dissipation under severe overcurrent conditions, preventing overheating and potential damage to the device.

For the FPWM version, the inductor current is allowed to go negative. When this current exceeds the low-side negative current limit,  $I_{LS(NOC)}$ , the low-side switch is turned off and high-side switch is turned on immediately. This event is used to protect the low-side switch from excessive negative current.

### 7.3.7 Soft Start

The integrated soft-start circuit prevents input inrush current impacting the LMR516xx and the input power supply. Soft start is achieved by slowly ramping up the internal reference voltage when the device is first enabled or powered up. The typical soft-start time is 2.3 ms.

The LMR516xx also employs overcurrent protection blanking time,  $T_{OCP\_BLK}$  (33 ms typical), at the beginning of power up. Without this feature, in applications with a large amount of output capacitors and high  $V_{OUT}$ , the inrush current is large enough to trigger the current-limit protection, which can cause a false start as the device enters into hiccup mode. This event results in a continuous recycling of soft start without raising up to the programmed output voltage. The LMR516xx is able to charge the output capacitor to the programmed  $V_{OUT}$  by controlling the average inductor current during the start-up sequence in the blanking time,  $T_{OCP\_BLK}$ .

### 7.3.8 Thermal Shutdown

The LMR516xx provides an internal thermal shutdown to protect the device when the junction temperature exceeds 165 °C. Both high-side and low-side FETs stop switching in thermal shutdown. After the die temperature falls below 145 °C, the device reinitiates the power-up sequence controlled by the internal soft-start circuitry.

## 7.4 Device Functional Modes

### 7.4.1 Shutdown Mode

The EN pin provides electrical ON and OFF control for the LMR516xx. When  $V_{EN}$  is below 1 V (typical), the device is in shutdown mode. The LMR516xx also employs  $V_{IN}$  undervoltage lockout protection (UVLO). If  $V_{IN}$  voltage is below the UVLO threshold of 3.56 V (typical), the converter turns off.

### 7.4.2 Active Mode

The LMR516xx is in active mode when both  $V_{EN}$  and  $V_{IN}$  are above their respective operating threshold. The simplest way to enable the LMR516xx is to connect the EN pin to VIN pin. This action allows self-start-up when the input voltage is in the operating range of 4 V to 65 V. See [Enable](#) for details on setting these operating levels.

In active mode, depending on the load current, the LMR516xx is in one of four modes:

1. Continuous conduction mode (CCM) with fixed switching frequency when load current is greater than half of the peak-to-peak inductor current ripple (for both PFM and FPWM versions)
2. Discontinuous conduction mode (DCM) with fixed switching frequency when load current is less than half of the peak-to-peak inductor current ripple (only for PFM versions)
3. Pulse frequency modulation mode (PFM) when switching frequency is decreased at very light load (only for PFM version)
4. Forced pulse width modulation mode (FPWM) with fixed switching frequency even at light load (only for FPWM version)

### 7.4.3 CCM Mode

Continuous conduction mode (CCM) operation is employed in the LMR516xx when the load current is greater than half of the peak-to-peak inductor current. In CCM operation, the frequency of operation is fixed, output voltage ripple is at a minimum in this mode and the maximum output current of 1 A or 0.6 A can be supplied by the LMR51610 or LMR51606, respectively.

### 7.4.4 Light Load Operation (PFM Version)

For PFM versions, when the load current is lower than half of the peak-to-peak inductor current in CCM, the LMR516xx operates in discontinuous conduction mode (DCM), also known as diode emulation mode (DEM). In DCM operation, the low-side switch is turned off when the inductor current drops to  $I_{ZC}$  (0 mA typical) to improve efficiency. Both switching losses and conduction losses are reduced in DCM, compared to forced PWM operation at light load.

During light load operation, pulse frequency modulation (PFM) mode is activated to maintain high efficiency operation. When either the minimum high-side switch ON time  $t_{ON\_MIN}$  or the minimum peak inductor current  $I_{PEAK\_MIN}$  (330 mA typical) is reached, the switching frequency decreases to maintain regulation. In PFM mode, switching frequency is decreased by the control loop to maintain output voltage regulation when load current reduces. Switching loss is further reduced in PFM operation due to a significant drop in effective switching frequency.

### 7.4.5 Light-Load Operation (FPWM Version)

For FPWM versions, LMR516xx is locked in continuous conduction across the entire load range. This operation is maintained, even in no-load condition, by allowing the inductor current to reverse the normal direction. This mode trades off reduced light load efficiency for low output voltage ripple, tight output voltage regulation, and constant switching frequency.

## 8 Application and Implementation

### Note

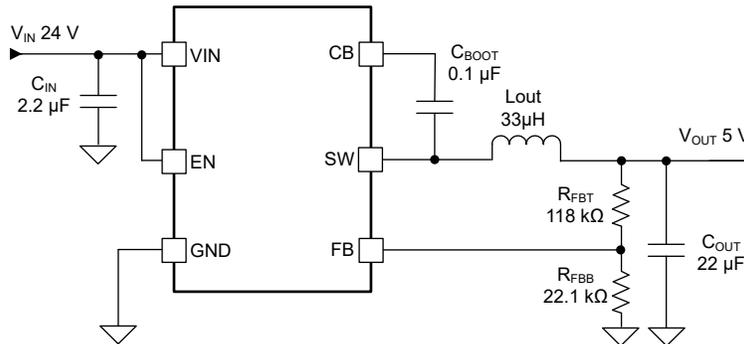
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

### 8.1 Application Information

The LMR516xx is a step-down DC-to-DC converter. The LMR51610 is typically used to convert a higher input voltage to a lower output DC voltage with a maximum output current of 1 A. The LMR51606 is typically used to convert a higher input voltage to a lower output DC voltage with a maximum output current of 0.6 A. The following design procedure can be used to select components for the LMR516xx.

### 8.2 Typical Application

The LMR51610 only requires a few external components to convert from a wide voltage range supply to a fixed output voltage. [Figure 8-1](#) shows a basic schematic.



**Figure 8-1. Application Circuit**

The external components have to fulfill the needs of the application and the stability criteria of the control loop of the device. [Table 8-1](#) can be used to simplify the output filter component selection.

**Table 8-1. L and C<sub>OUT</sub> Typical Values**

f <sub>sw</sub> (kHz)	V <sub>OUT</sub> (V)	I <sub>OUT</sub> (A)	L (μH)	C <sub>OUT</sub> (μF) <sup>(1)</sup>	R <sub>FBT</sub> (kΩ)	R <sub>FBB</sub> (kΩ)
400	3.3	1	22	22 μF / 16 V	69.8	22.1
	5	1	33	22 μF / 25 V	118	22.1
	12	1	68	2 × 22 μF / 25 V	309	22.1
1100	3.3	1	8.2	10 μF / 16V	69.8	22.1
	5	1	10	10 μF / 25V	118	22.1
	12	1	22	22 μF / 25V + 10 μF / 25V	309	22.1

(1) Ceramic capacitor is used in this table.

## 8.2.1 Design Requirements

The detailed design procedure is described based on a design example. For this design example, use the parameters listed in [Table 8-2](#) as the input parameters.

**Table 8-2. Design Example Parameters**

PARAMETER	VALUE
Input voltage, $V_{IN}$	5 V typical, range from 6 V to 65 V
Output voltage, $V_{OUT}$	5 V $\pm$ 3%
Maximum output current, $I_{OUT\_MAX}$	1 A
Output overshoot, undershoot (0.25 A to 0.75 A)	$\pm$ 5%
Output voltage ripple	0.5%
Operating frequency	400 kHz

## 8.2.2 Detailed Design Procedure

### 8.2.2.1 Custom Design With WEBENCH® Tools

[Click here](#) to create a custom design using the LMR51610 device with the WEBENCH® Power Designer.

1. Start by entering the input voltage ( $V_{IN}$ ), output voltage ( $V_{OUT}$ ), and output current ( $I_{OUT}$ ) requirements.
2. Optimize the design for key parameters such as efficiency, footprint, and cost using the optimizer dial.
3. Compare the generated design with other possible solutions from Texas Instruments.

The WEBENCH Power Designer provides a customized schematic along with a list of materials with real-time pricing and component availability.

In most cases, these actions are available:

- Run electrical simulations to see important waveforms and circuit performance
- Run thermal simulations to understand board thermal performance
- Export customized schematic and layout into popular CAD formats
- Print PDF reports for the design, and share the design with colleagues

Get more information about WEBENCH tools at [www.ti.com/WEBENCH](http://www.ti.com/WEBENCH).

### 8.2.2.2 Output Voltage Setpoint

The output voltage of the LMR516xx device is externally adjustable using a resistor divider network. The divider network is comprised of a top feedback resistor  $R_{FBT}$  and bottom feedback resistor  $R_{FBB}$ . [Equation 7](#) is used to determine the output voltage of the converter:

$$R_{FBT} = \frac{(V_{OUT} - V_{REF})}{V_{REF}} \times R_{FBB} \quad (7)$$

Choose the value of  $R_{FBB}$  to be 22.1 k $\Omega$ . With the desired output voltage set to 5 V and the  $V_{REF} = 0.8$  V, the  $R_{FBT}$  value can then be calculated using [Equation 7](#). The formula yields to a value 116 k $\Omega$ , a standard value of 118 k $\Omega$  is selected.

### 8.2.2.3 Switching Frequency

The higher switching frequency allows for lower value inductors and smaller output capacitors, which results in smaller design size and lower component cost. However, higher switching frequency brings more switching loss, making the design less efficient and produce more heat. The switching frequency is also limited by the minimum on time of the integrated power switch, the input voltage, the output voltage, and the frequency shift limitation as mentioned in [Minimum ON Time, Minimum OFF Time, and Frequency Foldback](#). For this example, a switching frequency of 400 kHz is selected.

### 8.2.2.4 Inductor Selection

The most critical parameters for the inductor are the inductance, saturation current, and the RMS current. The inductance is based on the desired peak-to-peak ripple current  $\Delta i_L$ . Because the ripple current increases with the input voltage, the maximum input voltage is always used to calculate the minimum inductance  $L_{MIN}$ . Use Equation 9 to calculate the minimum value of the output inductor.  $K_{IND}$  is a coefficient that represents the amount of inductor ripple current relative to the maximum output current of the device. A reasonable value of  $K_{IND}$  must be 20% to 60% of maximum  $I_{OUT}$  supported by converter. During an instantaneous overcurrent operation event, the RMS and peak inductor current can be high. The inductor saturation current must be higher than peak current limit level.

$$\Delta i_L = \frac{V_{OUT} \times (V_{IN\_MAX} - V_{OUT})}{V_{IN\_MAX} \times L \times f_{SW}} \quad (8)$$

$$L_{MIN} = \frac{V_{IN\_MAX} - V_{OUT}}{I_{OUT} \times K_{IND}} \times \frac{V_{OUT}}{V_{IN\_MAX} \times f_{SW}} \quad (9)$$

In general, choose lower inductance in switching power supplies because it usually corresponds to faster transient response, smaller DCR, and reduced size for more compact designs. Too low of an inductance can generate too large of an inductor current ripple such that overcurrent protection at the full load can be falsely triggered. Too low of an inductance also generates more inductor core loss because the current ripple is larger. Larger inductor current ripple also implies larger output voltage ripple with the same output capacitors. With peak current mode control, TI recommends to have adequate amount of inductor ripple current. A larger inductor ripple current improves the comparator signal-to-noise ratio.

For this design example, choose  $K_{IND} = 0.3$ . The minimum inductor value is calculated to be 32.9  $\mu\text{H}$ . Choose the nearest standard 33- $\mu\text{H}$  ferrite inductor with a capability of 1.5 A RMS current and 2.5 A saturation current.

### 8.2.2.5 Output Capacitor Selection

The device is designed to be used with a wide variety of LC filters. Minimize the output capacitance to keep cost and size down. The output capacitor or capacitors,  $C_{OUT}$ , must be chosen with care because it directly affects the steady state output voltage ripple, loop stability, and output voltage overshoot and undershoot during load current transient. The output voltage ripple is essentially composed of two parts. One part is caused by the inductor ripple current flowing through the Equivalent Series Resistance (ESR) of the output capacitors:

$$\Delta V_{OUT\_ESR} = \Delta i_L \times ESR = K_{IND} \times I_{OUT} \times ESR \quad (10)$$

The other part is caused by the inductor current ripple charging and discharging the output capacitors:

The two components of the voltage ripple are not in-phase, therefore, the actual peak-to-peak ripple is less than the sum of the two peaks.

$$\Delta V_{OUT\_C} = \frac{\Delta i_L}{8 \times f_{SW} \times C_{OUT}} = \frac{K_{IND} \times I_{OUT}}{8 \times f_{SW} \times C_{OUT}} \quad (11)$$

The output capacitance value is limited by the load transient specifications of the system. . When a large load step occurs, output capacitors provide the required charge before the inductor current can slew to an appropriate level. The control loop of the converter usually requires eight or more clock cycles to regulate the inductor current equal to the new load level during this time. The output capacitance must be large enough to supply the current difference for eight clock cycles to maintain the output voltage within the specified range. Equation 12 shows the minimum output capacitance needed for a specified  $V_{OUT}$  overshoot and undershoot.

$$C_{OUT} > \frac{1}{2} \times \frac{6 \times (I_{OH} - I_{OL})}{f_{SW} \times \Delta V_{OUT\_SHOOT}} \quad (12)$$

where

- $K_{IND}$  = Ripple ratio of the inductor current ( $\Delta i_L / I_{OUT}$ )

- $I_{OL}$  = Low level output current during load transient
- $I_{OH}$  = High level output current during load transient
- $V_{OUT\_SHOOT}$  = Target output voltage overshoot or undershoot

For this design example, the target output ripple is 25 mV. Assuming  $\Delta V_{OUT\_ESR} = \Delta V_{OUT\_C} = 15$  mV, choose  $K_{IND} = 0.3$ . Equation 10 yields ESR no larger than 50 m $\Omega$  and Equation 11 yields  $C_{OUT}$  no smaller than 6.25  $\mu$ F. For the target overshoot and undershoot limitation of this design,  $\Delta V_{OUT\_SHOOT} = 5\% \times V_{OUT} = 250$  mV. The  $C_{OUT}$  can be calculated to be no less than 20  $\mu$ F by Equation 12. In summary, the most stringent criteria for the output capacitor is 20  $\mu$ F. Considering derating, one 22  $\mu$ F, 25 V, X7R ceramic capacitor with 5 m $\Omega$  ESR is used.

### 8.2.2.6 Input Capacitor Selection

The LMR51610 device requires a high frequency input decoupling capacitor or capacitor. The typical recommended value for the high frequency decoupling capacitor is 2.2  $\mu$ F or higher. TI recommends a high-quality ceramic type X5R or X7R with sufficiency voltage rating. The voltage rating must be greater than the maximum input voltage. To compensate the derating of ceramic capacitors, TI recommends a voltage rating of twice the maximum input voltage. For this design, one 2.2  $\mu$ F, X7R dielectric capacitor rated for 100 V is used for the input decoupling capacitor. The equivalent series resistance (ESR) is approximately 10 m $\Omega$ , and the current rating is 1 A. Include a capacitor with a value of 0.1  $\mu$ F for high-frequency filtering and place the capacitor as close as possible to the device pins.

### 8.2.2.7 Bootstrap Capacitor

Every LMR516xx design requires a bootstrap capacitor,  $C_{BOOT}$ . The recommended bootstrap capacitor is 0.1  $\mu$ F and rated at 16 V or higher. The bootstrap capacitor is located between the SW pin and the CB pin. The bootstrap capacitor must be a high-quality ceramic type with X7R or X5R grade dielectric for temperature stability.

### 8.2.2.8 Undervoltage Lockout Setpoint

The system undervoltage lockout (UVLO) is adjusted using the external voltage divider network of  $R_{ENT}$  and  $R_{ENB}$ . The UVLO has two thresholds, one for power up when the input voltage is rising and one for power down or brown outs when the input voltage is falling. Equation 13 can be used to determine the  $V_{IN}$  UVLO level.

$$V_{IN\_RISING} = V_{ENH} \times \frac{R_{EBT} + R_{ENB}}{R_{ENB}} \quad (13)$$

The EN rising threshold ( $V_{ENH}$ ) for LMR51610 is set to be 1.227 V (typical). Choose a value of 200 k $\Omega$  for  $R_{ENB}$  to minimize input current from the supply. If the desired  $V_{IN}$  UVLO level is at 6.0 V, then the value of  $R_{ENT}$  can be calculated using Equation 14:

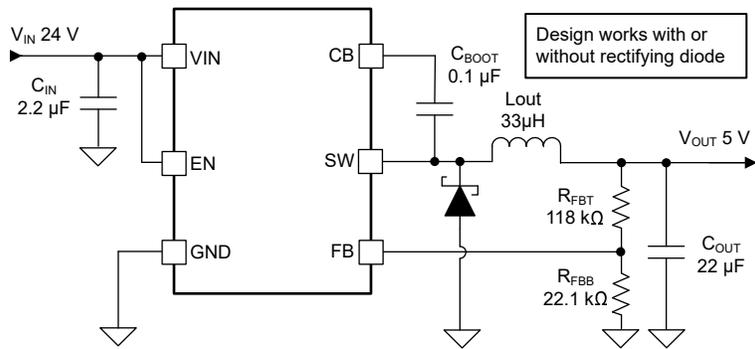
$$R_{ENT} = \left( \frac{V_{IN\_RISING}}{V_{ENH}} - 1 \right) \times R_{ENB} \quad (14)$$

The above equation yields a value of 775.6 k $\Omega$ , a standard value of 768 k $\Omega$  is selected. The resulting falling UVLO threshold, equal to 4.84 V, can be calculated by Equation 15 where EN hysteresis voltage,  $V_{EN\_HYS}$ , is 0.227 V (typical).

$$V_{IN\_FALLING} = (V_{ENH} - V_{ENH\_HYS}) \times \frac{R_{EBT} + R_{ENB}}{R_{ENB}} \quad (15)$$

### 8.2.2.9 Replacing Non Sync Converter

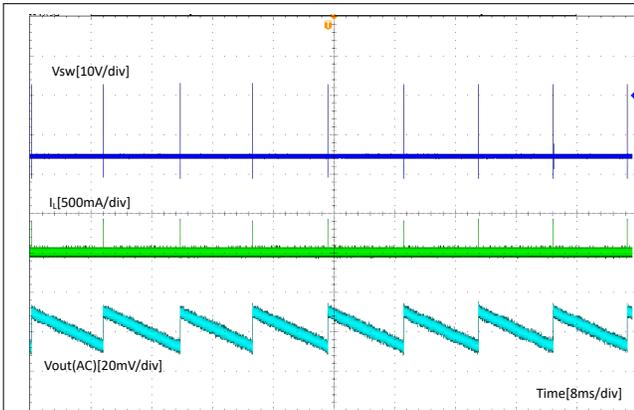
The LMR516xx can also be used to replace asynchronous converters, which need a rectifying diode in the application circuit. The design works fine with or without a rectifying diode connected to the switch node of the LMR516xx as shown in Figure 8-2.



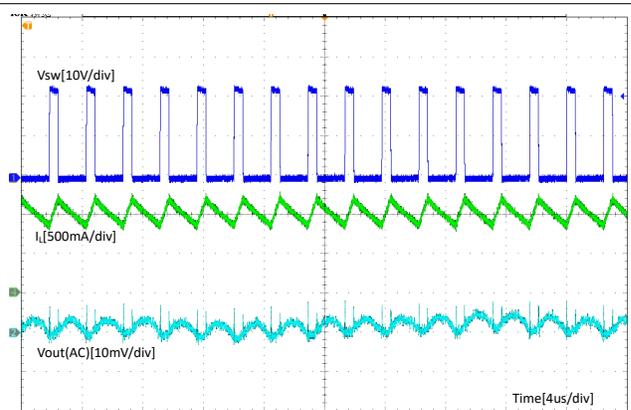
**Figure 8-2. Replacing Non Sync Converter**

### 8.2.3 Application Curves

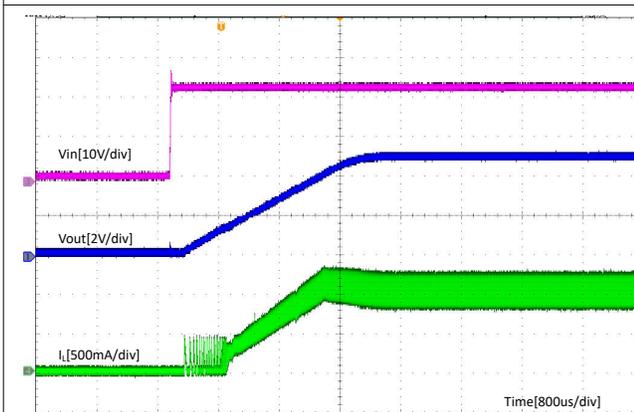
Unless otherwise specified the following conditions apply:  $V_{IN} = 24\text{ V}$ ,  $V_{OUT} = 5\text{ V}$ ,  $f_{SW} = 400\text{ kHz}$ ,  $L = 33\text{ }\mu\text{H}$ ,  $C_{OUT} = 22\text{ }\mu\text{F}$ ,  $T_A = 25^\circ\text{C}$ .



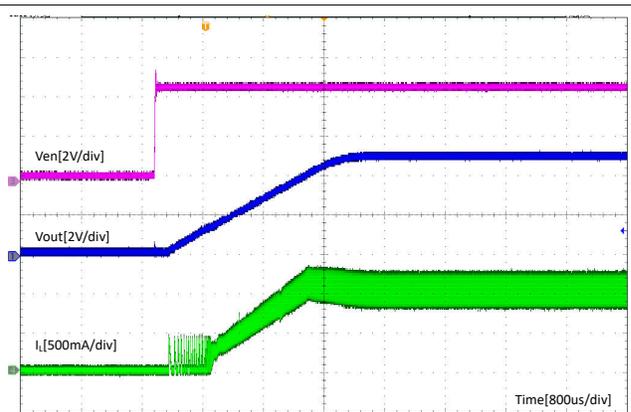
**Figure 8-3. Ripple at No Load**



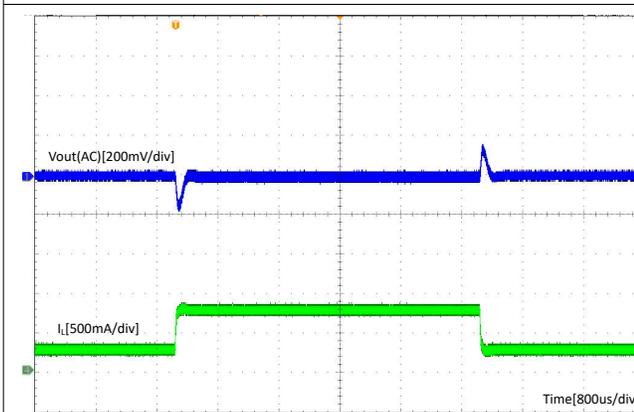
**Figure 8-4. Ripple at Full Load**



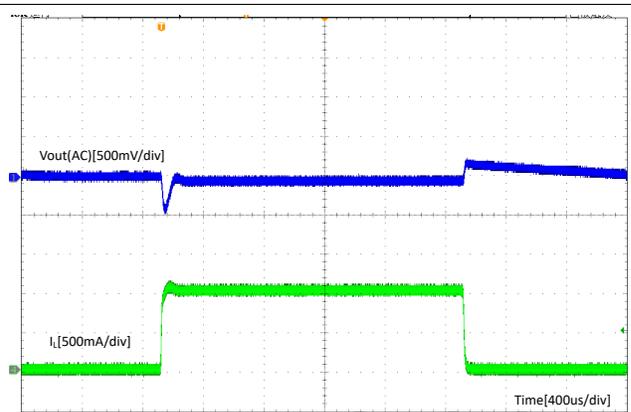
**Figure 8-5. Start-Up by  $V_{IN}$**



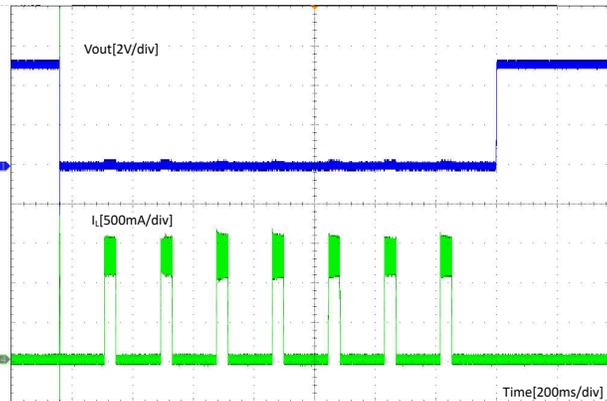
**Figure 8-6. Start-Up by EN**



**Figure 8-7. Load Transient (0.25 A – 0.75 A)**



**Figure 8-8. Load Transient (0 A – 1 A)**



**Figure 8-9. Short Protection and Recovery**

## 8.3 Power Supply Recommendations

The LMR516xx is designed to operate from an input voltage supply range between 4 V and 65 V. This input supply must be well-regulated and able to withstand maximum input current and maintain a stable voltage. The resistance of the input supply rail must be low enough that an input current transient does not cause a high enough drop at the LMR516xx supply voltage that can cause a false UVLO fault triggering and system reset. If the input supply is located more than a few inches from the LMR516xx additional bulk capacitance can be required in addition to the ceramic bypass capacitors. The amount of bulk capacitance is not critical, but a 10- $\mu$ F or 22- $\mu$ F electrolytic capacitor is a typical choice.

## 8.4 Layout

### 8.4.1 Layout Guidelines

Layout is a critical portion of good power supply design. The following guidelines help users design a PCB with the best power conversion performance, thermal performance, and minimized generation of unwanted EMI.

- Place the input bypass capacitor  $C_{IN}$  as close as possible to the VIN and GND pins. Grounding for both the input and output capacitors must consist of localized top side planes that connect to the GND pin.
- Minimize trace length to the FB pin net. Both feedback resistors,  $R_{FBT}$  and  $R_{FBB}$ , must be located close to the FB pin. If  $V_{OUT}$  accuracy at the load is important, make sure  $V_{OUT}$  sense is made at the load. Route  $V_{OUT}$  sense path away from noisy nodes and preferably through a layer on the other side of a shielded layer.
- Use ground plane in one of the middle layers as noise shielding and heat dissipation path if possible.
- Make  $V_{IN}$ ,  $V_{OUT}$ , and ground bus connections as wide as possible. This action reduces any voltage drops on the input or output paths of the converter and maximizes efficiency.
- Provide adequate device heat-sinking. GND, VIN, and SW pins provide the main heat dissipation path, make the GND, VIN, and SW plane area as large as possible. Use an array of heat-sinking vias to connect the top side ground plane to the ground plane on the bottom PCB layer. If the PCB has multiple copper layers, these thermal vias can also be connected to inner layer heat-spreading ground planes. Make sure enough copper area is used for heat-sinking to keep the junction temperature below 125°C.

#### 8.4.1.1 Compact Layout for EMI Reduction

Radiated EMI is generated by the high di/dt components in pulsing currents in switching converters. The larger area covered by the path of a pulsing current, the more EMI is generated. High frequency ceramic bypass capacitors at the input side provide primary path for the high di/dt components of the pulsing current. Placing a ceramic bypass capacitor or capacitors as close as possible to the VIN and GND pins is the key to EMI reduction.

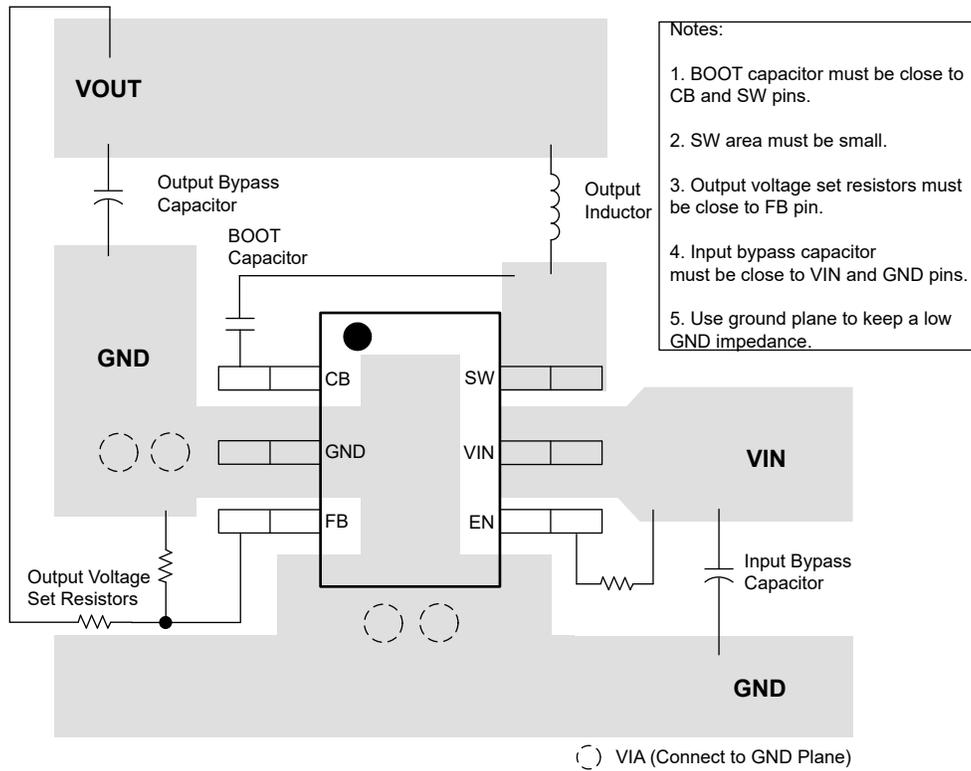
The SW pin connecting to the inductor must be as short as possible, and just wide enough to carry the load current without excessive heating. Short, thick traces or copper pours (shapes) must be used for high current conduction path to minimize parasitic resistance. The output capacitors must be placed close to the  $V_{OUT}$  end of the inductor and closely grounded to GND pin.

#### 8.4.1.2 Feedback Resistors

To reduce noise sensitivity of the output voltage feedback path, place the resistor divider close to the FB pin, rather than close to the load. The FB pin is the input to the error amplifier, so the pin is a high impedance node and very sensitive to noise. Placing the resistor divider closer to the FB pin reduces the trace length of FB signal and reduces noise coupling. The output node is a low impedance node, so the trace from  $V_{OUT}$  to the resistor divider can be long if short path is not available.

If voltage accuracy at the load is important, make sure voltage sense is made at the load. Doing so corrects for voltage drops along the traces and provides the best output accuracy. The voltage sense trace from the load to the feedback resistor divider must be routed away from the SW node path and the inductor to avoid contaminating the feedback signal with switch noise, while also minimizing the trace length. This action is most important when high value resistors are used to set the output voltage. TI recommends to route the voltage sense trace and place the resistor divider on a different layer than the inductor and SW node path, such that there is a ground plane in between the feedback trace and inductor/SW node polygon. This action provides further shielding for the voltage feedback path from EMI noises.

### 8.4.2 Layout Example



**Figure 8-10. Layout**

## 9 Device and Documentation Support

### 9.1 Device Support

#### 9.1.1 Third-Party Products Disclaimer

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#### 9.1.2 Development Support

##### 9.1.2.1 Custom Design With WEBENCH® Tools

[Click here](#) to create a custom design using the LMR51610 device with the WEBENCH® Power Designer.

1. Start by entering the input voltage ( $V_{IN}$ ), output voltage ( $V_{OUT}$ ), and output current ( $I_{OUT}$ ) requirements.
2. Optimize the design for key parameters such as efficiency, footprint, and cost using the optimizer dial.
3. Compare the generated design with other possible solutions from Texas Instruments.

The WEBENCH Power Designer provides a customized schematic along with a list of materials with real-time pricing and component availability.

In most cases, these actions are available:

- Run electrical simulations to see important waveforms and circuit performance
- Run thermal simulations to understand board thermal performance
- Export customized schematic and layout into popular CAD formats
- Print PDF reports for the design, and share the design with colleagues

Get more information about WEBENCH tools at [www.ti.com/WEBENCH](http://www.ti.com/WEBENCH).

## 9.2 Documentation Support

### 9.2.1 Related Documentation

For related documentation see the following:

Texas Instruments, [AN-1149 Layout Guidelines for Switching Power Supplies](#) application report

## 9.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on [ti.com](http://ti.com). Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

## 9.4 Support Resources

[TI E2E™ support forums](#) are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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## 9.5 Trademarks

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## 9.6 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

## 9.7 Glossary

[TI Glossary](#) This glossary lists and explains terms, acronyms, and definitions.

## 10 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

<b>Changes from Revision A (September 2023) to Revision B (December 2023)</b>	<b>Page</b>
• Deleted preview note from LMR51606.....	1
• Added FPWM OPNs.....	3
• Added LMR51606 3.3-V and 5-V load regulation .....	7

<b>Changes from Revision * (June 2023) to Revision A (September 2023)</b>	<b>Page</b>
• Changed document status from Advance Information to Production Data.....	1

## 11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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